



# Product Guide

[WWW.DAKOTASTEELANDTRIM.COM](http://WWW.DAKOTASTEELANDTRIM.COM)



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## Terms and Conditions

By conducting business with, and placing any orders with Dakota Steel, you agree to the of terms of sale.

**1. Price** -- Prices are subject to adjustment by Seller in order to conform to Seller's prices in effect at date of shipment. Prices specified may not include any taxes (excise, privilege, occupation, sales, use, or other taxes payable on account), and all such taxes now in effect and/or hereafter levied which are applicable are in addition to such price and shall be paid by the Purchaser.

**2. Terms of Payment**---All accounts are payable in U.S. funds at the office of the Seller in Canton, South Dakota unless otherwise stated on the invoice. Payments on account by the Purchaser may, at the Seller's option, be applied on the oldest unpaid items of account in order of original date. Cash prior to credit approval by Seller's Credit Department. Purchaser's financial responsibility is always subject to approval of Seller's Credit Department. All payments shall be due at par in Canton, South Dakota in accordance with terms stated on the face of the invoice. A late charge will be assessed on delinquent balances. In the event collection of any unpaid balance is placed in the hands of attorneys, Purchaser shall pay reasonable attorney fees and costs of collection. If at any time, the financial responsibility of the Purchaser is impaired, the Seller shall have the right to cancel orders, discontinue shipments, require payments in advance and/or require other satisfactory security to guarantee that invoices will be paid promptly when due.

**3. Handling and Shipment of Customer Orders**---*Telephone Orders*--Purchaser assumes responsibility of the accuracy of orders placed by telephone unless a written confirmation is received prior to fabrication. When urgencies require verbal orders, your confirming order should be marked "Confirming Order-Do not Duplicate". Seller recognizes the need of filling orders promptly and agrees that it will use its best efforts to make shipments on the dates specified by Purchaser, provided such dates are reasonable; but, Seller shall not be liable for any damages for failure to make shipments on time due to fire, strikes, lockouts, differences with workmen, accidents, war, insurrection, delays in transportation, equipment failure, shortage of cars, trucks, fuel or material, governmental interference or regulation, acts of God or any other contingencies beyond Seller's control.

*Delivery and Shipment*--Purchaser will pay freight and transportation charges. Upon delivery of materials, FOB carrier at Seller's plant, all risk of loss, damage and other incidents of ownership shall immediately pass to Purchaser, but title to such materials will be retained by Seller as security for Purchaser's performance until payment in full is received.

**4. Warranty**---The following is in lieu of all warranties, express, implied, or statutory including but not limited to any express or implied warranties of merchantability or fitness for a particular purpose, warranties are made by Purchaser, or any other obligations on the part of the Seller. Seller warrants that at the time of delivery, the materials/goods delivered under this contract will conform to specifications and will be free from defects in materials and workmanship.

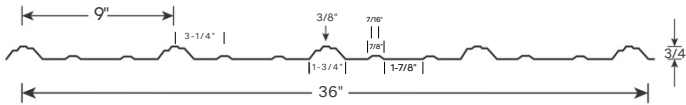
**5. Remedies and Damages**---If the materials/goods furnished by the Seller fail to conform to such warranty, Seller's sole and exclusive liability shall be to repair, replace, or upon mutual agreement to credit Purchaser's account for defective material only. If repair or replacement is made, Seller shall have reasonable time to make such repair or replacement FOB seller's plant, freight allowed. Notice of defective materials/goods must be given to Seller within ten (10) days of delivery. Final notice of any defect discoverable by inspection must be given to Seller, in writing, within thirty (30) days from date of delivery. In no event shall Seller be liable for special, incidental, or consequential damages for any breach of provisions of this contract including, but not limited to, loss of goodwill, loss of profit, loss of use or loss of crops. In the event of purchaser failure or refusal to accept materials ordered, seller may without notice retain or repossess said materials and Purchaser shall be liable for the full purchase price, less allowance for the then current value thereof at the mill after deducting freight, storage, handling and other costs.

**Important Information 1. Storage**---Galvalume, galvanized, and colored steel sheets have a good service life when exposed to normal weather conditions. However, these same sheets are subject to staining when water sits upon or becomes trapped between the sheets. If galvalume, galvanized, or colored sheets are to be stored for any period, they should be unbundled and stood on end against an interior wall. Metal should be spread or fanned out at their bottom ends to allow for air circulation and should be off the ground on blocks. Never cover the material with plastic as this promotes sweating. Failure to follow these steps may result in wet storage stain and premature white rusting which the manufacturer cannot be held responsible for.

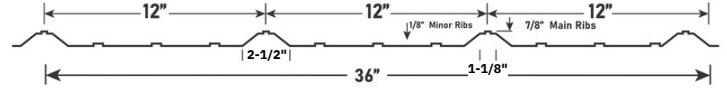
**2. Cutting** ---When using a power saw to cut metal panels, several precautions should be taken. Place the bottom (interior) surface of the sheet up and cover with a tarp to protect the top (exterior) surface from the hot metal filings. This also reduces the chance of damage. When doing the actual cutting, be sure to wear protective eyeglasses and do it away from other unused or applied panels. Metal filings may become embedded in the surface of the actual sheet and if left alone will quickly rust. Be sure to wipe all filings from both surfaces before application.

# 10 Profiles

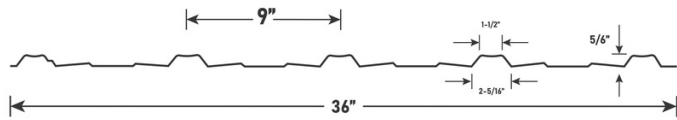
**StrongRib Panel**



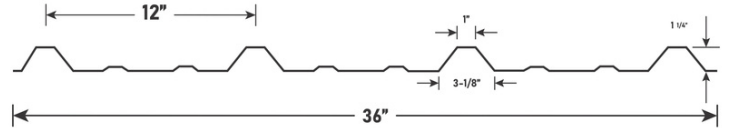
**Quad Rib Panel**



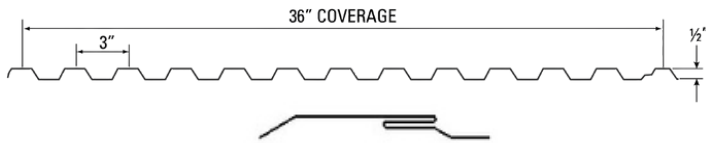
**Dakota Rib Panel**



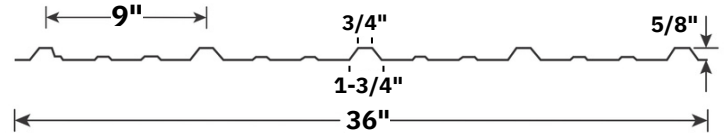
**R-Panel**



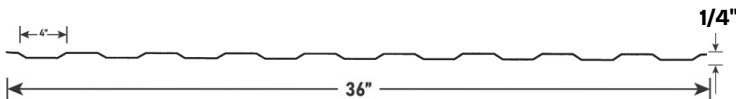
**Continuous Rib Panel**



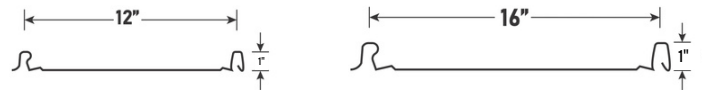
**Pioneer Rib**



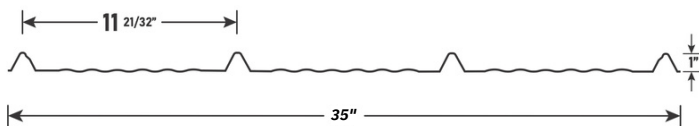
**LowRib Panel**



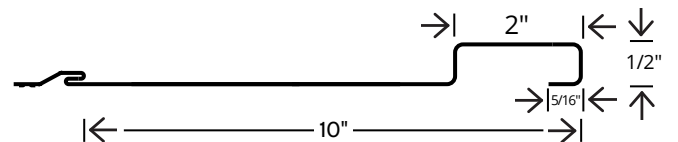
**Standing Seam Panel**



**Highland Rib Panel**



**Board and Batton Panel**





# Colors

29 Gauge, 26 Gauge,  
(Trims 28 Gauge)

STRONG RIB	PIONEER RIB	QUAD RIB	26 Gauge DAKOTA RIB	29 Gauge DAKOTA RIB	R-PANEL	26 Gauge CONTINUOUS RIB	29 Gauge CONTINUOUS RIB	LOW RIB	HIGHLAND RIB	STANDING SEAM	BOARD AND BATTEN
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Over 27+ Colors In Stock

Colors not checked may require special order.

GA - Bare Galvanized	★	★	★	★	★	★	★	★	★	★	★
GV - Bare Galvalume	★	★	★	★	★	★	★	★	★	★	★
KW - Kestrel White	★	★	★	★	★	★	★	★	★	★	★
BW - Bone White	★	★	★	★	★	★	★	★	★	★	★
CI - Cobblestone Ivory	★	★	★	★	★	★	★	★	★	★	★
DS - Dakota Sand	★	★	★	★	★	★	★	★	★	★	★
LS - Light Stone	★	★	★	★	★	★	★	★	★	★	★
RH - Rawhide	★	★	★	★	★	★	★	★	★	★	★
CM - Clay Mist	★	★	★	★	★	★	★	★	★	★	★
AG - Ash Gray	★	★	★	★	★	★	★	★	★	★	★
SG - Smoke Gray	★	★	★	★	★	★	★	★	★	★	★
CG - Charcoal Gray	★	★	★	★	★	★	★	★	★	★	★
DG - Dakota Gray	★	★	★	★	★	★	★	★	★	★	★
CB - Cocoa Brown	★	★	★	★	★	★	★	★	★	★	★
LB - Light Brown	★	★	★	★	★	★	★	★	★	★	★
DB - Dark Brown	★	★	★	★	★	★	★	★	★	★	★
BS - Burnished Slate	★	★	★	★	★	★	★	★	★	★	★
RB - Roman Blue	★	★	★	★	★	★	★	★	★	★	★
GB - Gallery Blue	★	★	★	★	★	★	★	★	★	★	★
DE - Dark Blue	★	★	★	★	★	★	★	★	★	★	★
BR - Barn Red	★	★	★	★	★	★	★	★	★	★	★
CR - Crimson Red	★	★	★	★	★	★	★	★	★	★	★
BY - Classic Burgundy	★	★	★	★	★	★	★	★	★	★	★
FO - Forest Green	★	★	★	★	★	★	★	★	★	★	★
FE - Fern Green	★	★	★	★	★	★	★	★	★	★	★
BK - Black	★	★	★	★	★	★	★	★	★	★	★
CO - Copper Metallic	★	★	★	★	★	★	★	★	★	★	★
ALSW - Aluminum - Glossy Smooth	★	★	★								★
White Bright White Liner	★	★	★					★			
Perforated Acoustic White Liner	★	★	★					★			
AE - American Elm <i>Siding Only</i>											★
SF - Silver Forest <i>Siding Only</i>											★
IW - Iron Wood <i>Siding Only</i>											★
RF - Red Fawn <i>Siding Only</i>											★

\* Direct Job-Site delivery with Forklift available upon request. \*

Available in 33" Panel

# Substrate

29 Gauge    26 Gauge  
 AZ50=2900    AZ50=2600  
 G60=2960    G90=2690  
 G90=2990

	STRONG RIB	PIONEER RIB	QUAD RIB	DAKOTA RIB	R-PANEL	CONTINUOUS RIB	LOW RIB	HIGHLAND RIB	STANDING SEAM	BOARD AND BATTEN
AZ50=2900	★	★	★			★	★	★		
G60=2960	★	★	★	★		★	★	★		
G90=2990	★	★	★			★	★	★		
AZ50=2600	★	★	★	★	★	★	★	★	★	
G90=2690	★	★	★	★	★	★	★	★	★	

Siding only  
28 gauge (G40)

- Copper Metallic & Dark Blue -
- 15% Premium Colors - Panels & Trims
- Bare product is Acrylic Coated G-90 Galvanized and AZ 55 Galvalume
- Check with your dealer to see what profiles may be installed on open framing or solid substrate.
- Colors checked usually stocked and available for WILL CALL production within 48 hours.

- Dakota Steel and Trim 45 Year Paint Warranty
- \$100 Per cut charge for lengths under 36"
- Minimum 36" for Low Rib & Quad Rib

# PVC Material

## Special Advantages to PVC Liner Panels:

1. Chemical Resistance: Unlike metal panels, PVC panels are not prone to corrosion from chemicals.
2. Moisture Resistance: PVC Liner panels are highly resistant to moisture, making them ideal for environments where humidity and water exposure are common
3. Thermal Insulation: PVC Panels provide better thermal insulation compared to metal panels

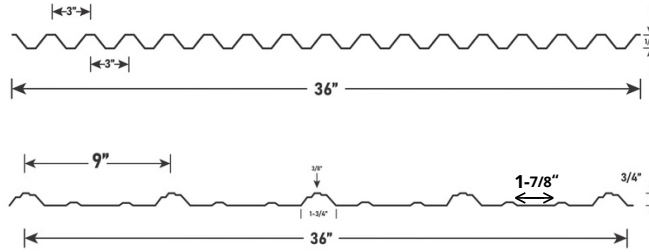
- Liner Panels have been installed in various agricultural facilities to meet stringent hygiene standards and requirements and provide easy-to-clean surfaces
- In food prep and storage areas, maintaining high hygiene standards is crucial. PVC liner panels have been successfully used in these environments to provide a clean, low-maintenance, and durable surface
- PVC Liner panels are ideal for vehicle wash bays due to their resistance to moisture and chemicals. They provide a durable and easy to clean surface that can withstand the harsh conditions of frequent washing
- The panels have been installed in commercial kitchens where hygiene and ease of cleaning are paramount. Their resistance to mold, mildew, and most chemicals makes them an excellent choice for these environments

## PVC Ag Panel

(special order for custom lengths)

### Part No. Length

PVCSRLP20 20' 4"



## StrongRib Ag Liner-36" Coverage

### Polycarbonate Strong Rib Skylight Panels

Polycarbonate Skylight Panels (Clear-90% ~ Smoke-80% ~ White-70%)

{STRONGRIB WHITE 8' AND 10' are not stocked} WHITE IS SPECIAL ORDER

Polycarbonate Skylight Panels (Pioneer Rib and R-Panel CLEAR)

Polycarbonate Skylight Panels (Dakota Rib CLEAR)

### Part No.

### Length

SKCLEAR8	8'
SKCLEAR10	10'
SKCLEAR12	12'
SKCLEAR12XX	12'
SKCLEAR12DR	12'

## PVC Ag Panel Accessories



PVC J-Trim 1-1/4" One-Stepper

J7810PVC 10'

White Painted Screw (500/Bag)

125OSW 1-1/4"

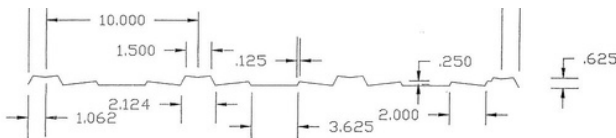
1-1/4" One-Stepper Zinc Screw (500/Bag)

125OSZ 1-1/4"

2" One-Stepper Zinc Screw (500/Bag)

2OSZ 2"

### Strong Panel"5 oz Fiberglass Skylite



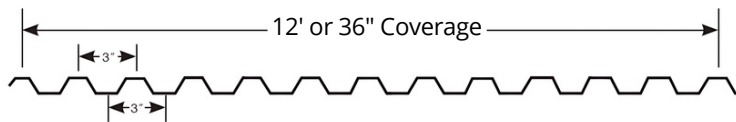
### Part No.

### Length

SKWHITEGLAS-SP3212 10" OC, 32" Coverage

Smooth Translucent White

### Clear Continuous Rib Skylite



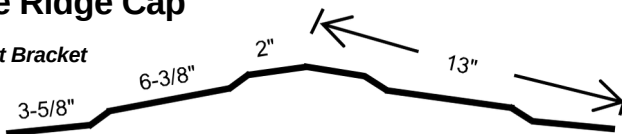
### Part No.

### Length

SKCLEARCR12-C 12'

## 24" Ridgelite Ridge Cap

1" Ridgelite Support Bracket



### Part No.

### Length

RIL 10' 6"  
RILBK 1"

ONLY IN - CLEAR, WHITE, SMOKE

PolycarbonateRidgelite (Clear-90% ~ Smoke-80% ~ White-70%)

Special Order

Some Smart Reasons to use DRIPSTOP on your next job:

Stated by Customers and Contractors

1. **"Stops Condensation"**: When temperature and humidity conditions reach the dew point, moisture condenses and is trapped. DRIPSTOP holds that moisture until conditions go back below the dew point and it is released back into the air in the form of normal humidity WITHOUT DRIPPING!

2. **"Protects your Steel"**: Rubber adhesive natural barrier against ammonia in confinements.

3. **"Saves time and money for installation"**: Applied on roof steel during manufacturing process.

4. **"Greatly reduces installation safety hazards"**: Eliminates fall hazards with installation of Double-Bubble or Fan-Fold, especially in windy conditions.

5. **"Provides natural acoustic system"**: Drip Stop absorbs significant amount of noise and greatly reduces echos.

6. **"Easy to Clean"**: You can use a high powered pressure washer to clean if necessary.

7. **"Durability"** -Won't Come Off: Birds won't be able to nest and destroy this barrier.

8. **"Anti-Microbial Design"**: Recommended for Confinements - Material engineered to resist microbial nesting.

9. **Satisfied Customers**: The most profitable business has satisfied customers!

10. **Bottom Line: Proven Quality - Performance -Satisfaction**

NOTE: DRIP STOP REQUIRES VENTILATION/AIR MOVEMENT IN ORDER TO PROVIDE AN ENVIRONMENT FOR EVAPORATION.

Without sufficient ventilation, material will become saturated beyond evaporation capacity.

USE THIS LINK: <http://www.youtube.com/watch?v=v-MOzfwZEn0>



**INSTALLATION  
INSTRUCTION  
TECHNICAL DATA**

Smoke generation and flamespread -UL723 approved **Capilarity**: Can wick in moisture -that is why it does not go all the way into the lap of the panel. Installer needs to seal the HORIZONTAL OVERLAPS AND EAVE OVERHANG with hot air gun ---this will fuse the fibers against wicking.

Anti-Microbial: Polyester and rubber does not provide food for fungi or microbes. Absorption: Holds up to 10 times its own weight in water ---more than 1 quart per 10 ft2

## For Owners:

**Condensation Control:** Drip Stop effectively prevents condensation from forming on the underside of metal roofs. This is crucial in environments with significant temperature and humidity fluctuations, as it helps avoid water damage and corrosion

**Mold and Mildew Prevention:** By controlling moisture, Drip Stop reduces the risk of harmful bacteria growth. This is particularly important for maintaining the health of the building's occupants and preserving stored goods

**Extended Roof Lifespan:** The liner helps protect the metal roof from rust and other forms of deterioration caused by moisture. This can significantly extend the lifespan of your roof, saving on long-term maintenance and replacement costs

**Improved Indoor Environment:** It reduces rain noise and helps maintain stable indoor temperatures, enhancing comfort inside the building



## For Installers:

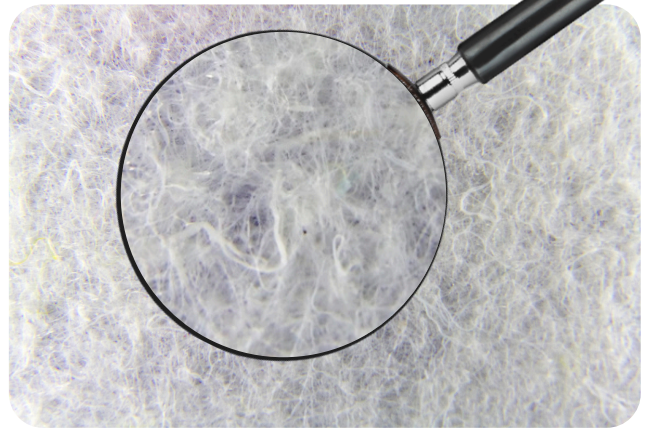
**Competitive Edge:** Offering Drip Stop as part of your service can set you apart from competitors, showcasing your commitment to effective solutions

**Ease of Installation:** Drip Stop is easy to apply during the roll-forming process, making it a convenient addition to your roofing projects

**Reduce Liability:** By preventing condensation and related issues, Drip Stop helps reduce potential liability for water damage and mold problems

**Ease of Installation:** Drip Stop is easy to apply during the roll-forming process, making it a convenient addition to your roofing projects

**Customer Satisfaction:** Providing a solution that addresses common roofing issues, leading to happier clients and fewer callbacks



### How Easy Is it to Install?

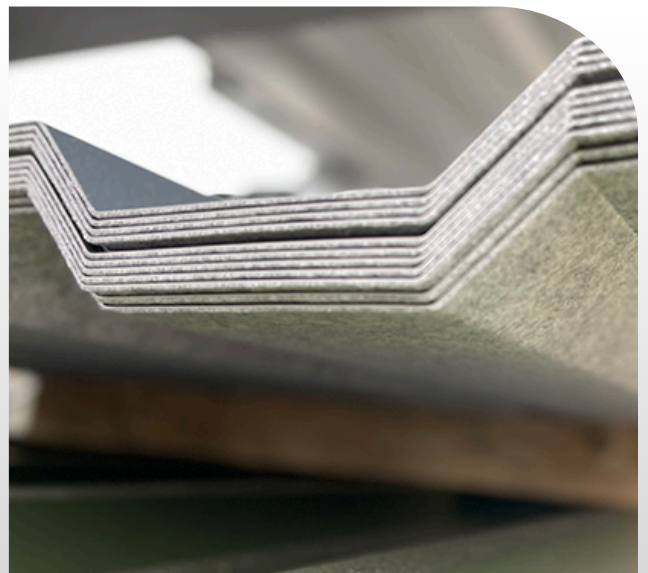
**Factory-Applied:** Drip Stop is applied to the metal panels during the roll-forming process at the factory. This means it arrives at the job site already attached, saving significant time and effort during installation

**No Additional Tools Required:** Since Drip Stop is pre-applied, there is no need for additional tools or materials to install it on-site. This simplifies the installation process and reduces the risk of errors

**Durable and Tear-Resistant:** The liner is designed to be resistant to ripping and tearing, ensuring it remains intact during handling and installation

**Easy to Clean:** Drip Stop can be easily cleaned with a hose or pressure washer, making maintenance straightforward and hassle-free

**Reduces Installation Time:** With Drip Stop pre-applied, simply place fasteners at the edges and overlaps, allowing for quick and easy panel installation

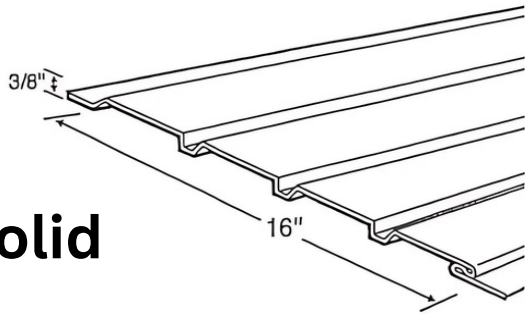


DRIPSTOP cannot be applied to Low Rib, Dakota Rib, Standing Seam, Soffit, and Board and Batten in the Dakota Steel & Trim, Inc. offering

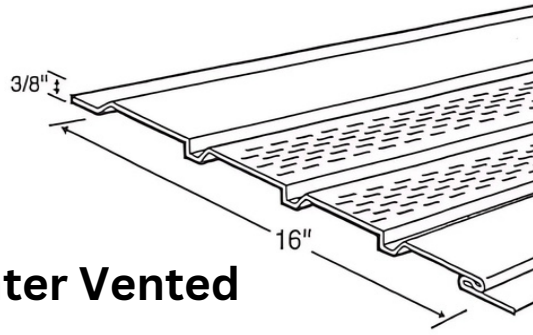


# 28 Gauge Soffit Steel Soffit Panel (36" Panel Coverage)

## Solid



## Center Vented

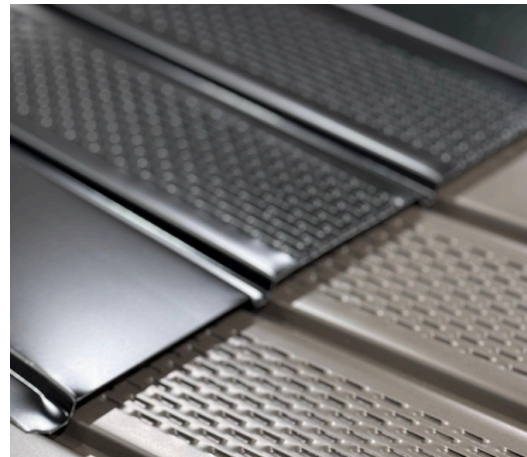
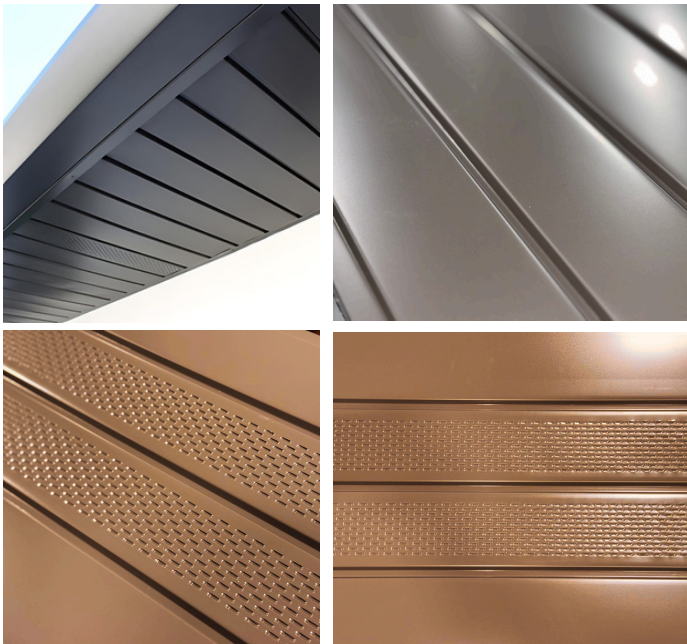


### Specify Custom Lengths

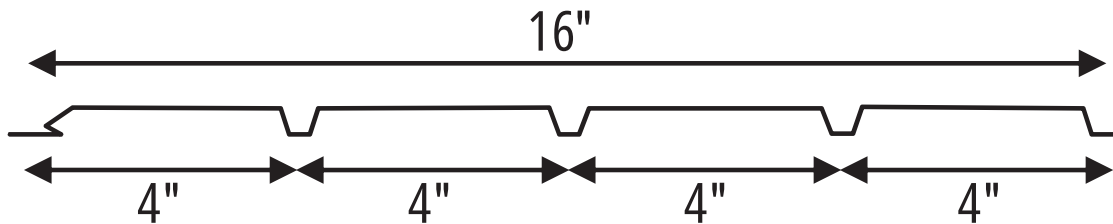
Part No.	Length
SRXXPE2960	Per LF
DRXXPE2960	Per LF

### Soffit Specifications:

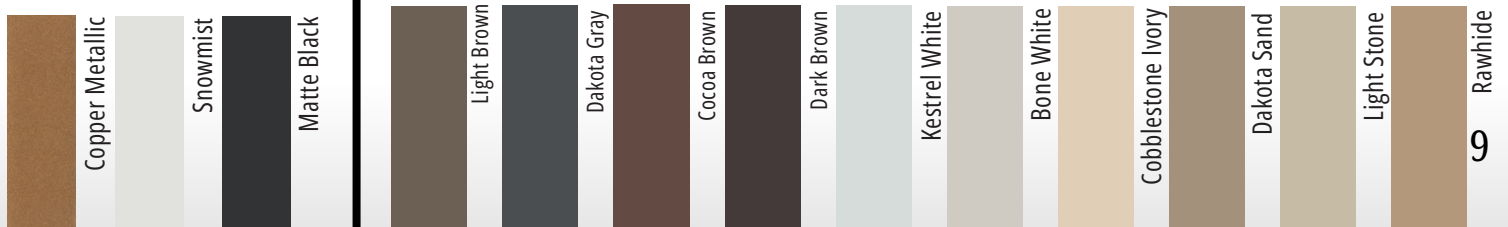
- Standard 12' lengths
- Custom lengths available
- 11-3/4" and 23-3/4"
- 2 Panel Patterns.
- Available in **32 colors**.
- NFA Ratings:
- 16" Center Vented -8 sq. in./LF -



## SOFFIT PROFILE



\*Colors Below - Aluminum Only On Fascia



# DSResidential Products

## ALUMINUM SOFFIT & TRIM COLORS:

KW	Kestral White	SW	Snowmist**
BW	Bright White	BN	Brown**
CI	Cobblestone Ivory	EV	Evergreen**
DS	Dakota Sand	CY	Clay**
LS	Light Stone	RH	Tan
AG	Ash Gray	SG	Smoke
CG	Charcoal Gray	RB	Roman Blue
CB	Cocoa Brown	CR	Bright Red
LB	Light Brown	CO	Copper
DB	Dark Brown	MK	Matte Black**
BS	Burnished Slate	FE	Fern
GB	Gallery Blue	BK	Black
DB	Dark Blue		
BR	Barn Red		
CB	Classic Burgundy		
FG	Forest Green		

**\*\*Aluminum Fascia only available in these colors**

## STEEL TRIM COLORS:

GA	Galvanized	DB	Dark Brown
KW	Kestrel White	BS	Burnished Slate
BW	Bone White	RB	Roman Blue
CI	CobbleStone Ivory	GB	Gallery Blue
DS	Dakota Sand	DE	Dark Blue
LS	Light Stone	BR	Barn Red
RH	Rawhide	CR	Crimson Red
CM	Clay Mist	BY	Classic Burgundy
AG	Ash Gray	FO	Forest Green
SG	Smoke Gray	FE	Fern Green
CG	Charcoal Gray	BK	Black
CB	Cocoa Brown	CO	Copper Metallic
LB	Light Brown		

## PARTS LIST

Part Numbers	Description	Standard Lengths	Quantity/Box
DSQSALSO	Solid Soffit	144"	12 Pcs/Carton
DSQSALCV	Center Vent Soffit	23.75"	24 Pcs/Carton

See panel pricing for Soffit prices

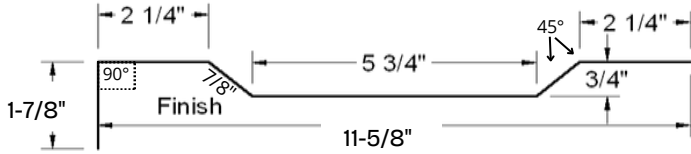
	Part Number	Length
1-1/4" Nails (Limited color availability) (1 lb Box)	DSNA125	1-1/4"



Notes: Dark Blue, Copper, & Copper Metallic - add 15%

# Commercial Soffit

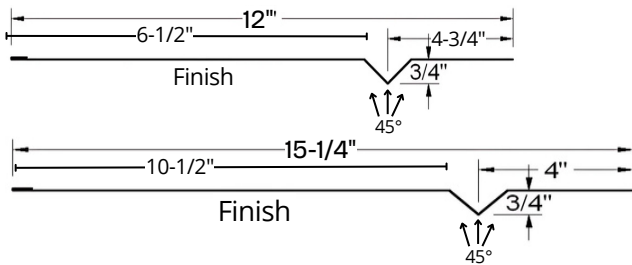
Commercial Soffit (Solid or Vented White)



Part No.	Length
COMSOFFIT	12' 3"

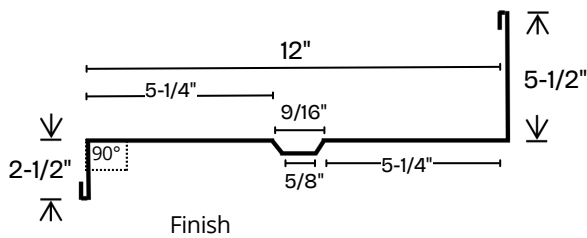
Vented ONLY in white / Solid all colors  
 1-7/8" x 2-1/4" x 5-3/4" x 2-1/4" (1/4" Holes)  
 \*\*\* Air Flow: 1/4" HOLES - 26.3 square inches / LF

Curtain Trim



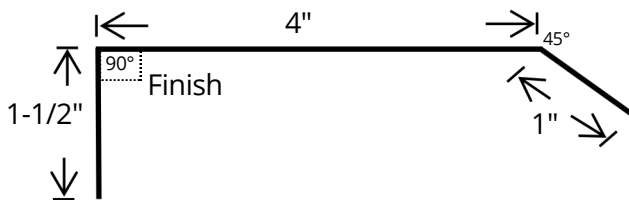
Part No.	Length
CURTAINTRI212	12' 3"
CURTAINTRI1512	12' 3"

Soffit Trim



Part No.	Length
SOFT	10' 5"

Soffit Snow Guard



Part No.	Length
SOFG	12' 3"

Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%  
 Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

Galvanized Trims - Less 10%

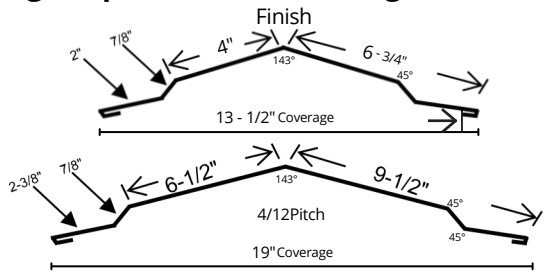


# 28 Gauge Trims

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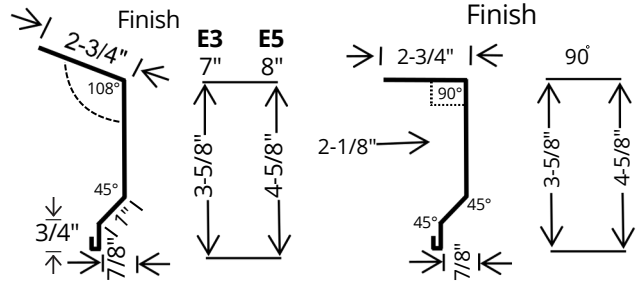
### Ridge Cap (14" With Stiffening Ribs)



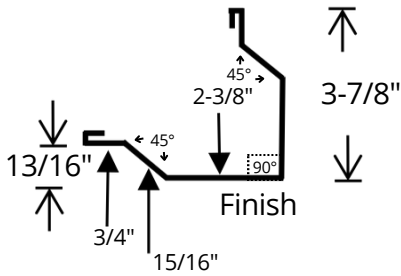
RI10

RI20

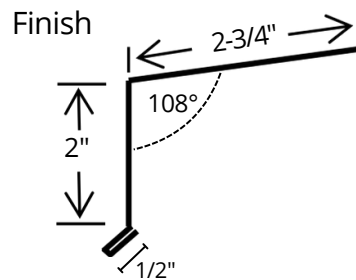
### Eave Trim (with Stiffening Ribs)



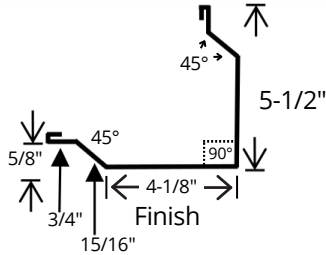
### Mini-Rake & Corner (With stiffening ribs)



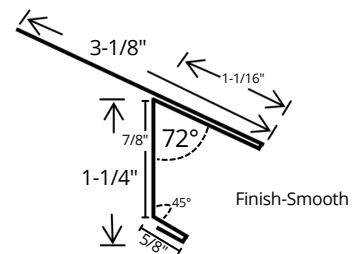
### Gutter Apron



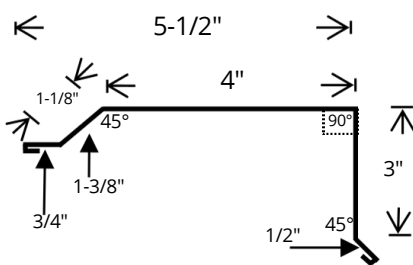
### Rake & Corner (With stiffening ribs)



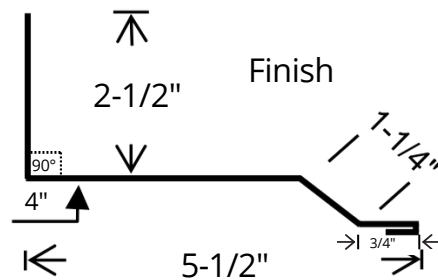
### Drip Edge



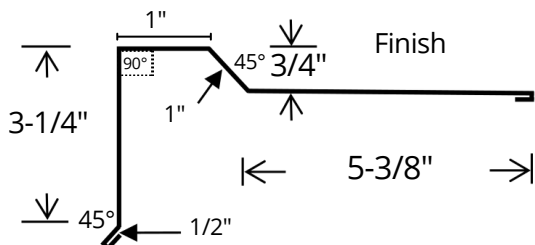
### Universal Rake (With stiffening ribs)



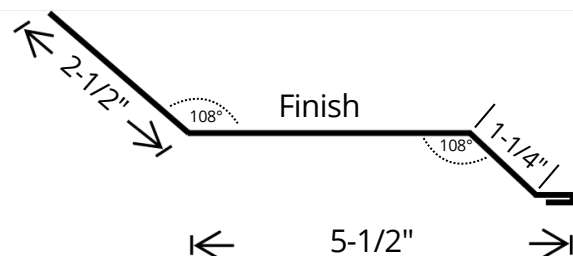
### Universal Sidewall (Gable Wall)



### Special Universal Rake



### Special Universal Sidewall



Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%  
 Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

Galvanized Trims - Less 10%

# Standard 28 Gauge Trims

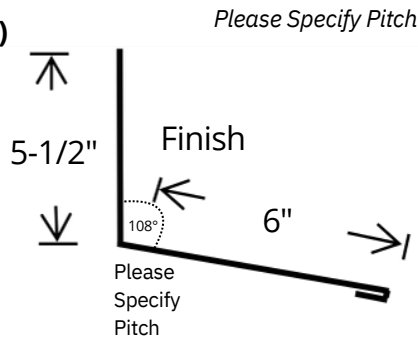
<table border="1"> <thead> <tr> <th>Part No.</th> <th>Length</th> <th><b>Ridge Cap (14" With Stiffening Ribs)</b></th> </tr> </thead> <tbody> <tr> <td>RI</td> <td>10' 5"</td> <td></td> </tr> <tr> <td>RI20</td> <td>10' 5"</td> <td></td> </tr> <tr> <td>RIDR</td> <td>10' 5"</td> <td></td> </tr> <tr> <td>RI20DR</td> <td>10' 5"</td> <td></td> </tr> </tbody> </table>	Part No.	Length	<b>Ridge Cap (14" With Stiffening Ribs)</b>	RI	10' 5"		RI20	10' 5"		RIDR	10' 5"		RI20DR	10' 5"		<table border="1"> <thead> <tr> <th>Part No.</th> <th>Length</th> <th><b>Eave Trim (with stiffening ribs)</b></th> </tr> </thead> <tbody> <tr> <td>E3</td> <td>10' 5"</td> <td></td> </tr> <tr> <td>E390</td> <td>10' 5"</td> <td></td> </tr> <tr> <td>E5</td> <td>10' 5"</td> <td></td> </tr> <tr> <td>E590</td> <td>10' 5"</td> <td></td> </tr> </tbody> </table>	Part No.	Length	<b>Eave Trim (with stiffening ribs)</b>	E3	10' 5"		E390	10' 5"		E5	10' 5"		E590	10' 5"	
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Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%

Galvanized Trims - Less 10%

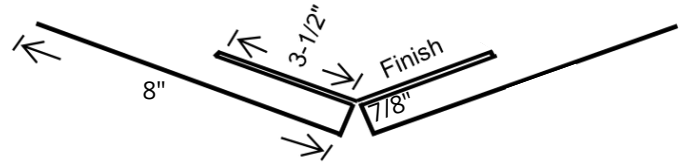
# Standard 28 Gauge Trims

## Endwall (Eave Wall)



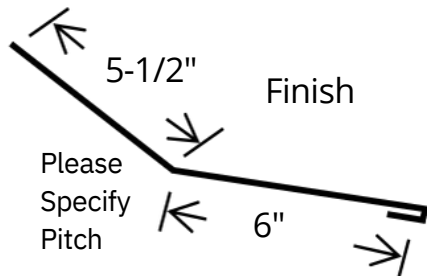
## Special Formed Valley

Please Specify Pitch

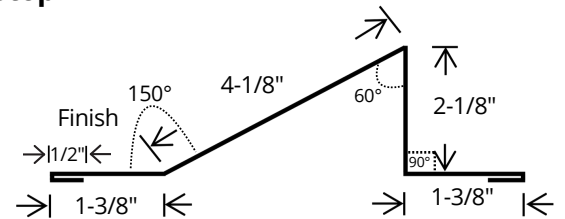


## Pitch Break

Please Specify Pitch

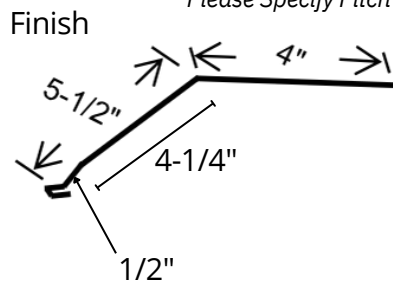


## Roof Snow Stop

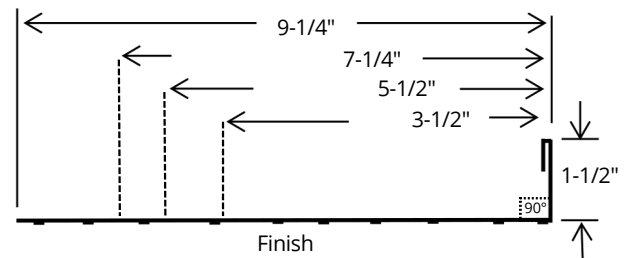


## Gambrel

Please Specify Pitch

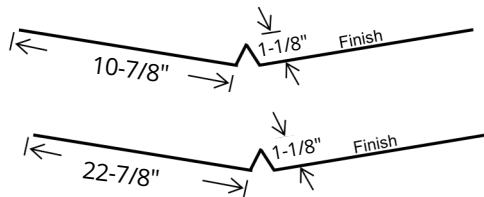


## Fascia (With stiffening ribs)

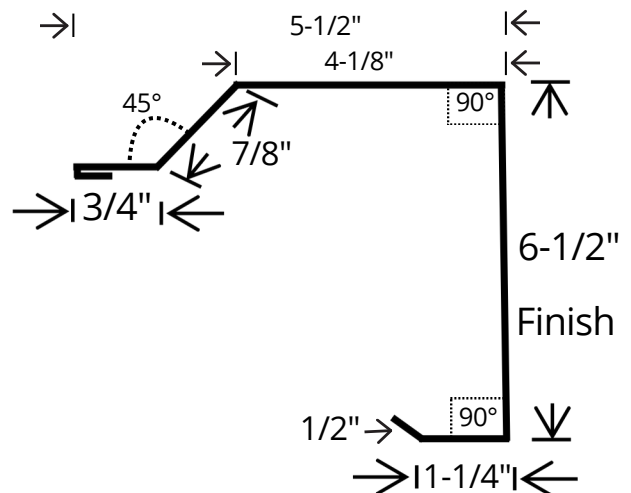


## W-Valley

Please Specify Pitch



## Box End Fascia



## Reverse Ridge & Valley Cap

Please Specify Pitch



Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%  
Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

Galvanized Trims - Less 10%

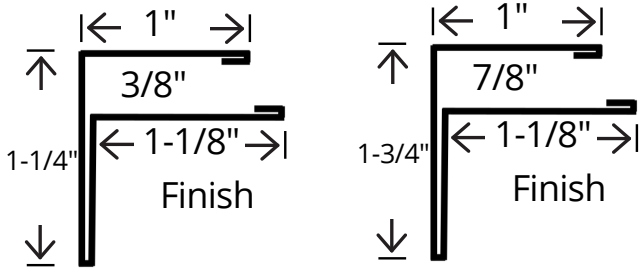
# Standard 28 Gauge Trims

<p><b>Endwall (Eave Wall)</b> <i>Please Specify Pitch</i></p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>Length</th> </tr> </thead> <tbody> <tr> <td>EW</td> <td>10' 5"</td> </tr> </tbody> </table>	Part No.	Length	EW	10' 5"	<p><b>Special Formed Valley</b> <i>Please Specify Pitch</i></p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>Length</th> </tr> </thead> <tbody> <tr> <td>SFV</td> <td>10' 5"</td> </tr> </tbody> </table>	Part No.	Length	SFV	10' 5"						
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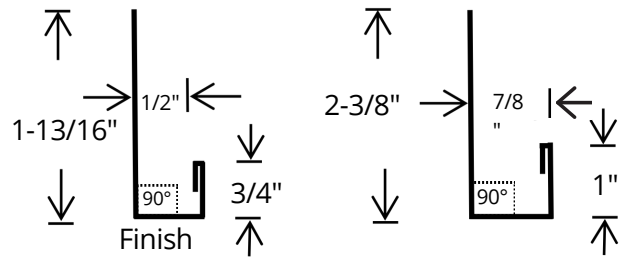
# Standard 28 Gauge Trims

**F-Trim**      **3/8" or 7/8"**



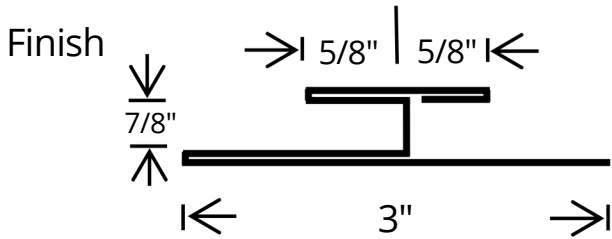
Hems are < 1/2"

**J Trim**

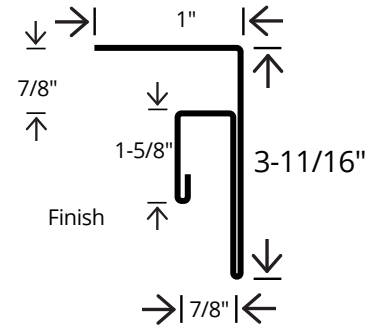


**7/8" Soffit Divider**  
(Mitre Divider Moulding)

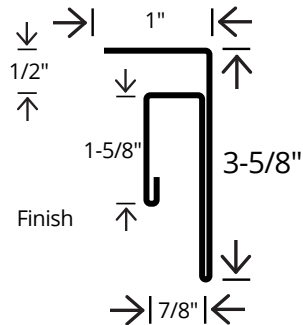
SOFD38 with Residential Products



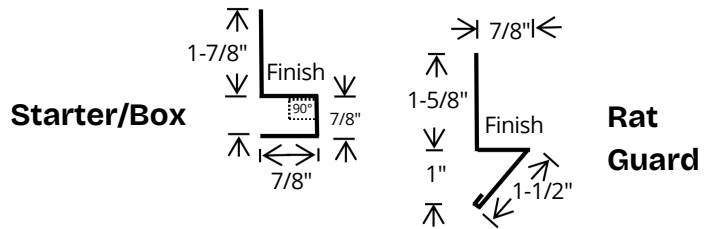
**Double J Trim**



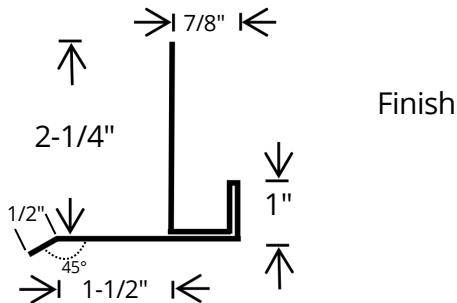
**Soffit Starter**



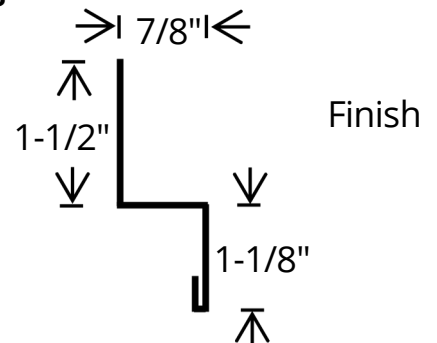
**Base Mouldings**



**Boxed Soffit Trim**



**Transition - 7/8"**



Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%  
Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

Galvanized Trims - Less 10%

# Standard 28 Gauge Trims

## F-Trim

3/8" or 7/8"

Part No.	Length
FT38	10' 5"
FT78	10' 5"

## J Trim

Part No.	Length
J12 (1/2")	10' 5"
J7810	10' 5"
J7812	12' 5"

## 7/8" Soffit Divider (Mitre Divider Moulding)

SOFD38 with Residential Products

Part No.	Length
SOFD78	10' 5"

## Double J Trim

Part No.	Length
DJ78	10' 5"
DJ12	10' 5"

## Soffit Starter

Part No.	Length
SOFS	10' 5"

## Base Mouldings

Part No.	Length
SX	10' 5"
RG	10' 5"

## Boxed Soffit Trim

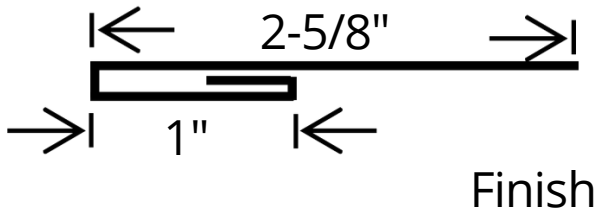
Part No.	Length
BOXSOF	10' 5"

## Transition - 7/8"

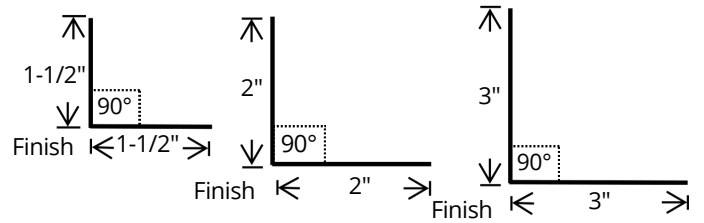
Part No.	Length
TR78	10' 5"

# Standard 28 Gauge Trims

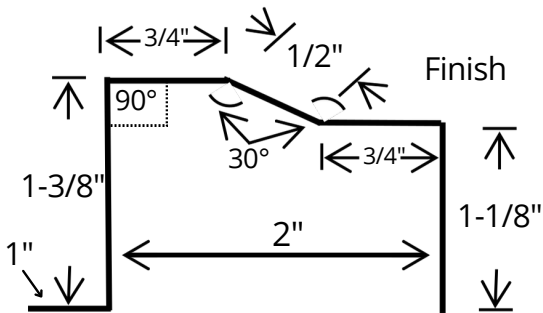
## Hem Trim



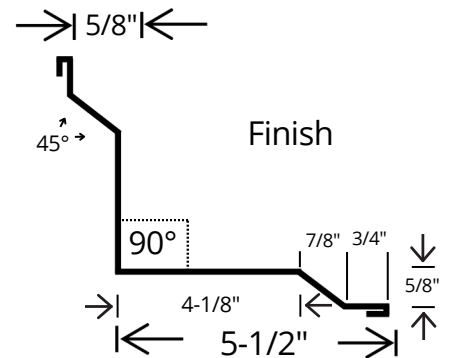
## Angle Flashing



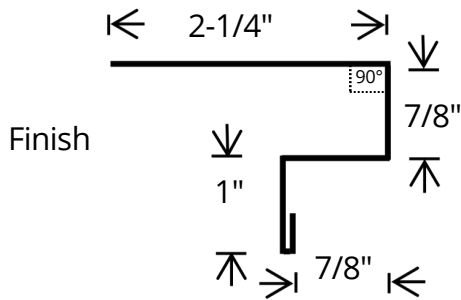
## Brick Mould Trim



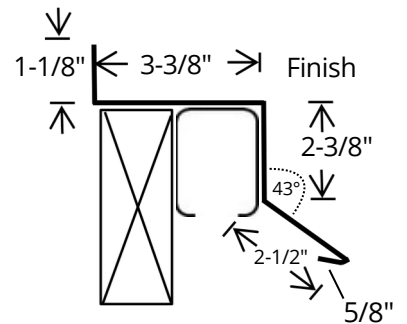
## Inside Corner



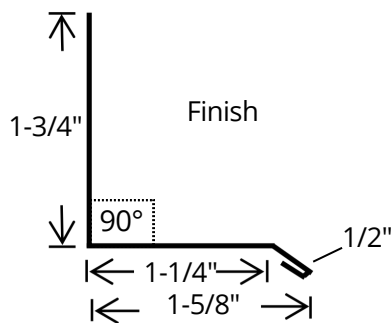
## Wall & Ceiling Trim



## Square Track Cover



## Drip Cap



Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%  
Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

Galvanized Trims - Less 10%

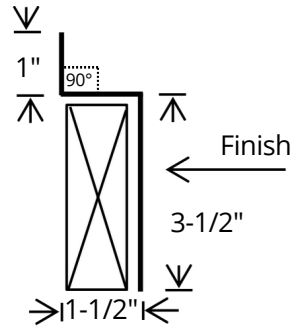
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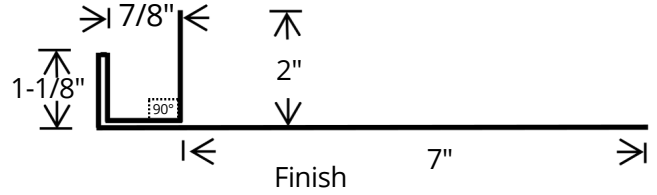
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# Standard 28 Gauge Trims

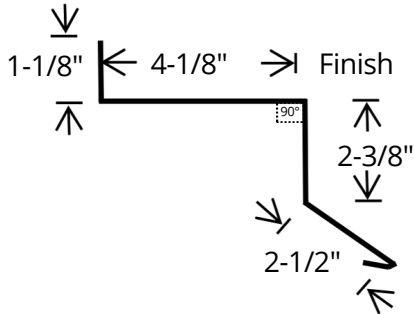
**Track Board Cover**



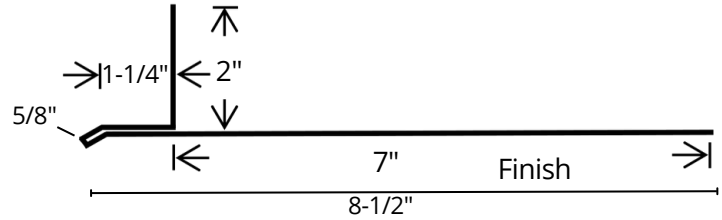
**7" OH Door Jamb J**



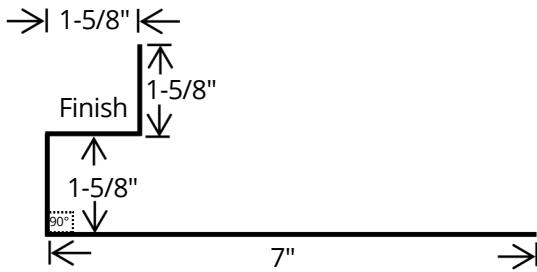
**Special Track Cover**



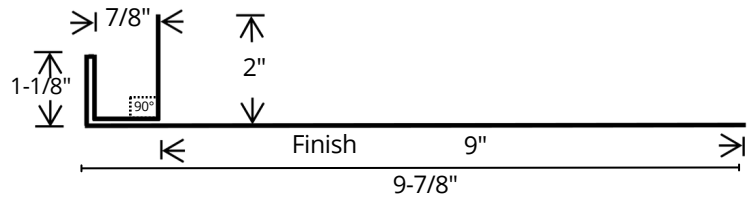
**7" OH Door w/Drip**



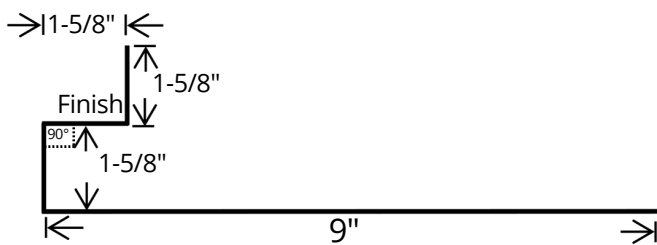
**7" Door Jamb Box**



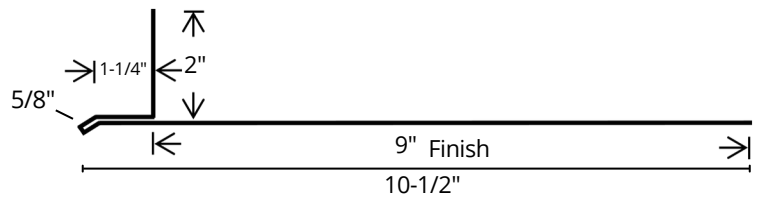
**9" OH Door Jamb J**



**9" Door Jamb Box**



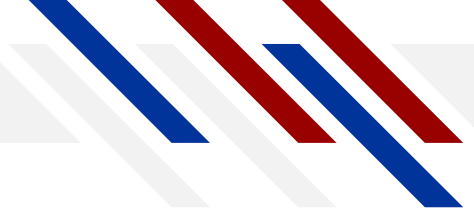
**9" OH Door w/Drip**



Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%  
 Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

Galvanized Trims - Less 10%

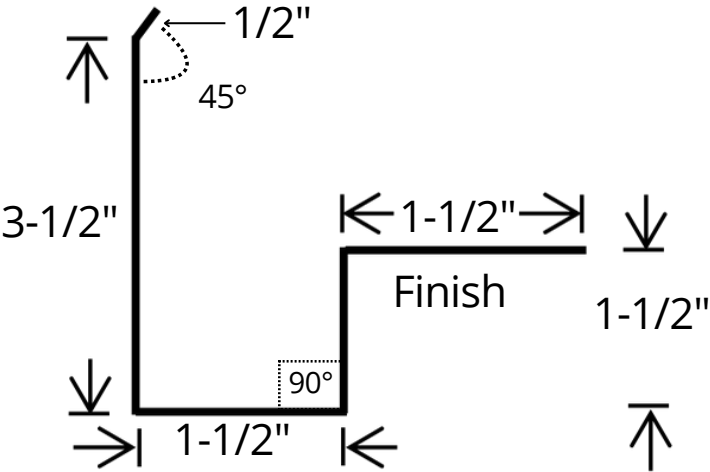
# Standard 28 Gauge Trims



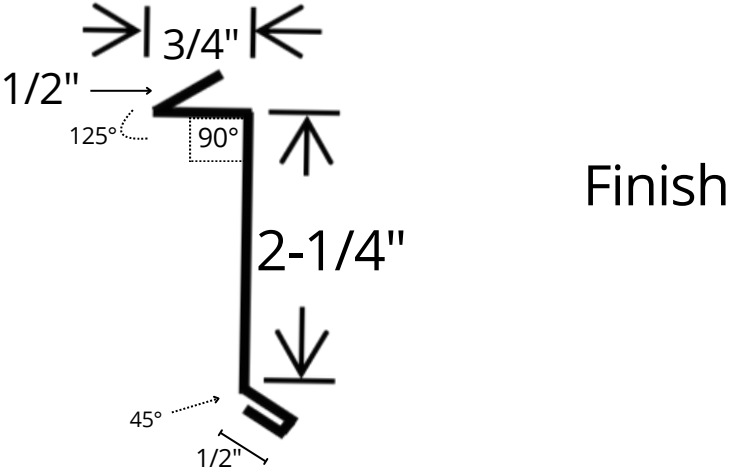
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# Standard 28 Gauge Trims

## 3-1/2" Door Jamb



## Counter Flashing



Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%  
Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

# Standard 28 Gauge Trims

## 3-1/2" Door Jamb

Part No.	Length
DJ3	10' 5"
DJ3	12' 5"
DJ3	14' 5"
DJ3	16' 5"
DJ3	18' 5"

## Counter Flashing

Part No.	Length
CF	10' 5"





# Standing Seam Trims

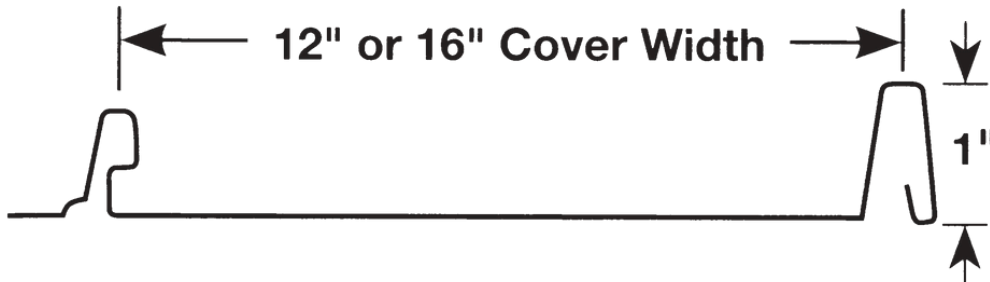
# Standing Seam Trims

\*\* Each trim line item must indicate closed hem or open hem, which will depend on placement.

IF EXPOSED -THEN CLOSED HEMS

IF HIDDEN -THEN OPEN HEMS

Please indicate whether Trim Installation is HIDDEN fastener system or EXPOSED fastener system.



## SS Ridge Cap (Hip/Ridge)

Part No.	Length
SSRI	10' 5"

## Reverse Ridge & Valley Cap

Part No.	Length
RRI	10' 5"

## Ridge Cap

14" Ridge has Stiffening Ribs

Part No.	Length
RI	10' 5"
RI20	10' 5"

\*\*If Open Hems -No stiffening ribs

## SS Rake Trim

Part No.	Length
SSRT	10' 5"

## SS Pitch Break

Part No.	Length
SSPB	10' 5"

## SS Rake Cleat

RakeCleat is to be used only with SS Rake Trim (SSRT)

Part No.	Length
SSRC	10' 5"

## W Valley

Please Specify Pitch

Part No.	Length
WV24	10' 5"
WV48	10' 5"

## Mini Universal Rake

Must use SS Cleat (SSCL) if Open Hem/Hidden Fastener

Part No.	Length
MUR	10' 5"

# Standing Seam Trims

\*\* Each trim line item must indicate closed hem or open hem, which will depend on placement.

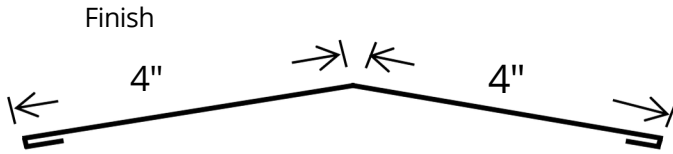
**IF EXPOSED - THEN CLOSED HEMS**

**IF HIDDEN - THEN OPEN HEMS**

Please indicate whether Trim Installation is HIDDEN fastener system or EXPOSED fastener system.

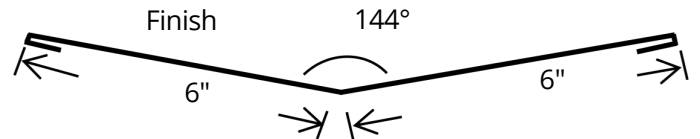
## SS Ridge Cap (Hip/Ridge)

Specify Pitch & Indicate  
Open/Closed Hem



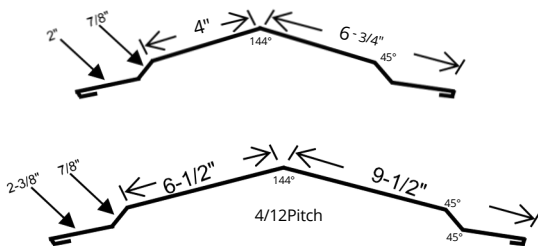
## Reverse Ridge & Valley Cap

Specify Pitch & Indicate  
Open/Closed Hem



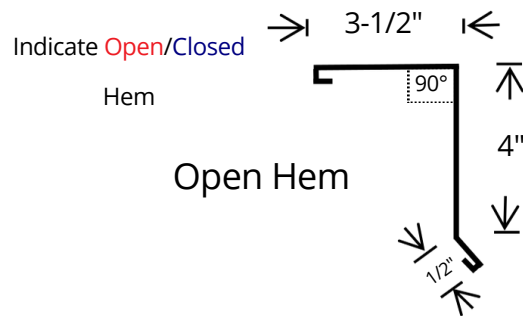
## Ridge Cap

14" Ridge has Stiffening Ribs Exposed  
Specify Pitch



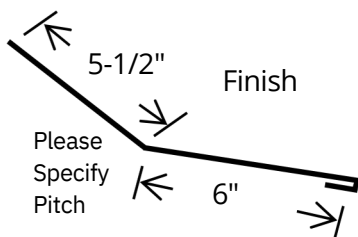
\*\*If Open Hems - No stiffening ribs

## SS Rake Trim



## SS Pitch Break

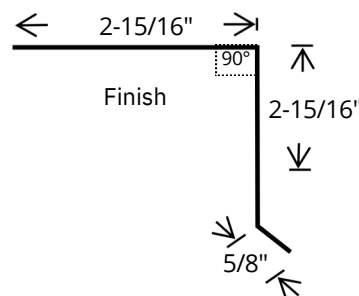
Specify Pitch & Indicate  
Open/Closed Hem



Please Specify Pitch

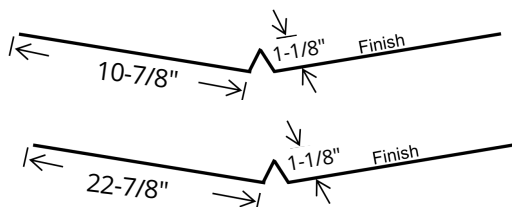
## SS Rake Cleat

Hidden  
RakeCleat is to be used only with SS Rake Trim (SSRT)



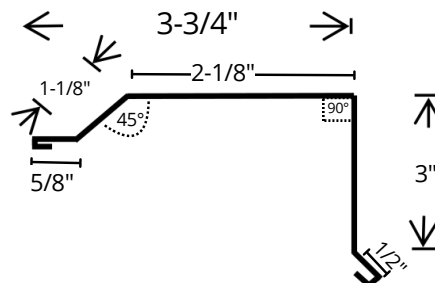
## W Valley

Specify Pitch & Indicate  
Open/Closed Hem



## Mini Universal Rake

Indicate Exposed/Hidden  
Must use SS Cleat (SSCL) if Open Hem/Hidden Fastener



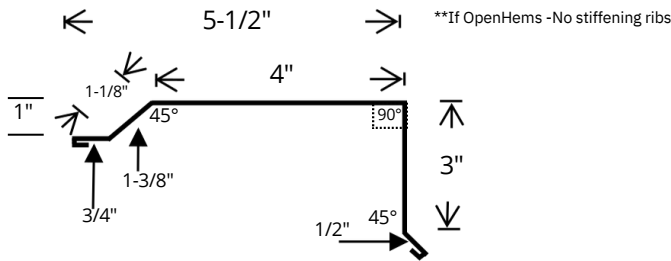
Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%  
Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

Galvanized Trims - Less 10%

# Standing Seam Trims

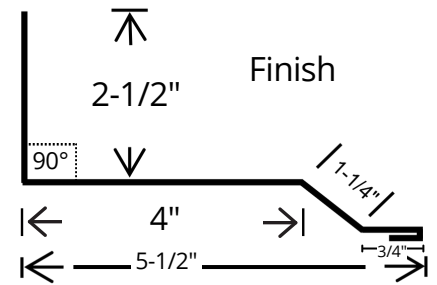
Must use SS Cleat (SSCL) if Open Hem/Hidden Fastener

**SS Universal Rake (Smooth)** Indicate Exposed/Hidden



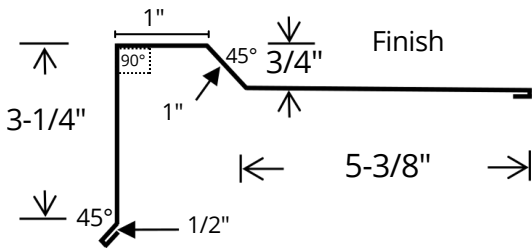
**Universal Sidewall**

Exposed



Must use SS Cleat (SSCL) if Open Hem/Hidden Fastener

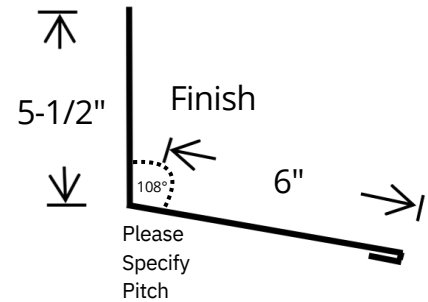
**Special Universal Rake** Indicate Exposed/Hidden



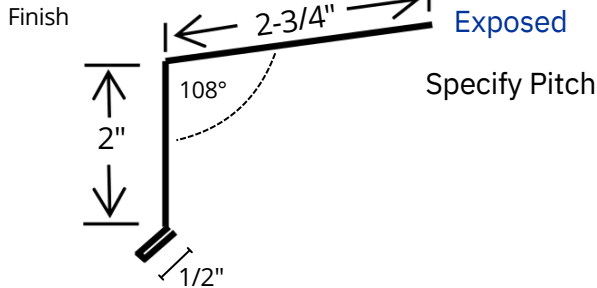
**SS Endwall**

Specify Pitch

Closed Hem

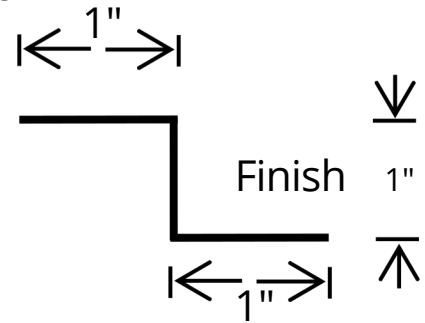


**Gutter Apron**



**SS Z Closure**

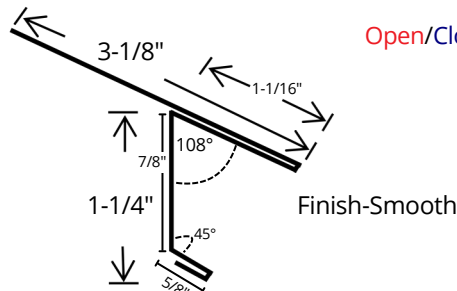
Hidden



**SS D Edge**

Specify Pitch & Indicate

Open/Closed Hem



Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%

Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

Galvanized Trims - Less 10%

# Standing Seam Trims

## SS Universal Rake (Smooth)

Part No.	Length	Specify Pitch & Indicate
SSUR	10' 5"	Open/Closed Hem

## Universal Sidewall

<b>Exposed</b>	Part No.	Length
	US	10' 5"

## Special Universal Rake

**Exposed**

Part No.	Length
SUR	10' 5"

## SS Endwall

<b>Exposed</b>	Part No.	Length
<i>Specify Pitch</i>	SSEW	10' 5"

## Gutter Apron

**Exposed**

Specify Pitch

Part No.	Length
GU	10' 5"

## SS Z Closure

<b>Hidden</b>	Part No.	Length
	SSZC	10' 5"

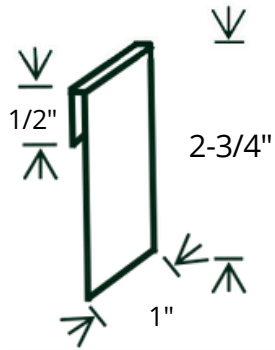
## SS D Edge

Part No.	Length
SSDE	10' 5"

# Standing Seam Trims

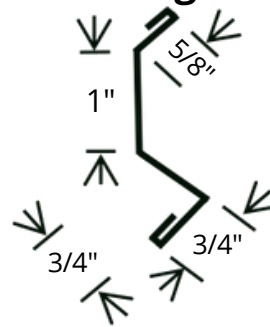
## 1" SS Flat Cleat

Hidden  
Use w/Rake Flashing  
and Rake Cleat

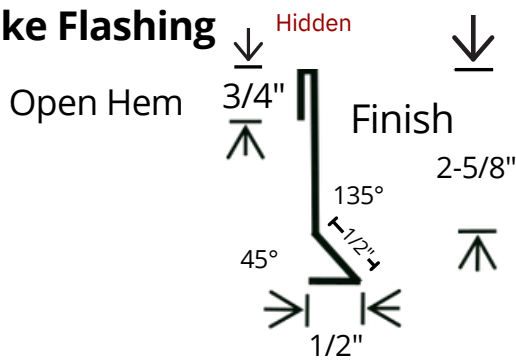


## SS Counter Flashing

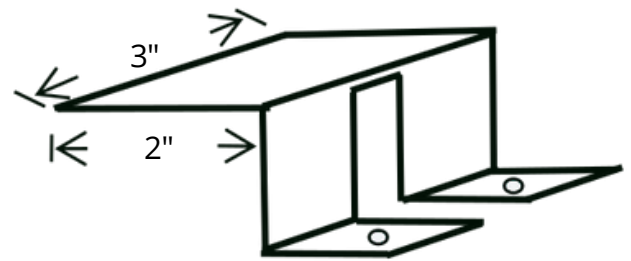
Finish  
Hidden



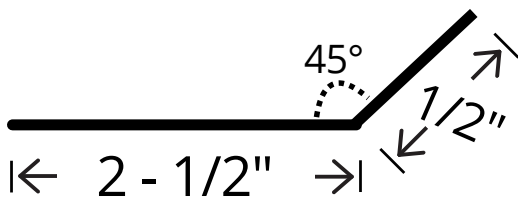
## SS Rake Flashing



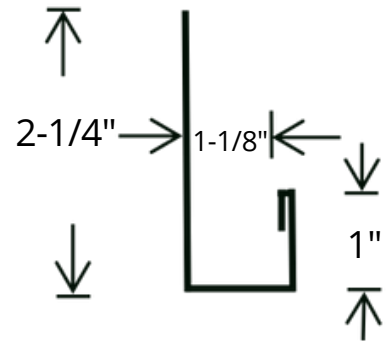
## SS Universal Clip (20/Box)



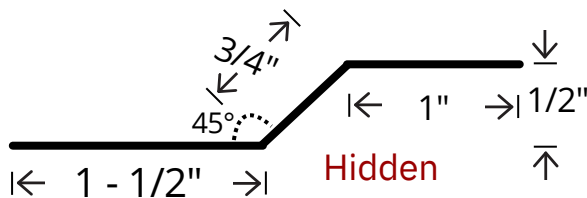
## SS Cleat Hidden



## SS J Trim



## SS Off-Set Cleat



# Standing Seam Trims

## 1" SS Flat Cleat

Part No. Length  
SSFC 10' 5"

**Hidden**  
Use w/Rake Flashing  
and Rake Cleat

## SS Counter Flashing

Part No. Length  
SSCF 10' 5"

## SS Rake Flashing **Hidden**

Part No. Length  
SSRF 10' 5"

## SS Universal Clip (20/Box)

Part No.  
SSUC

Used with CLOSURE FOAM  
SS Universal clip provides a large fastening area for  
any style ridge cap on a standing seam roof.

## SS Cleat **Hidden**

Part No. Length  
SSCL 10' 5"

## SS J Trim

Part No. Length  
SSJ 10' 5"

## SS Off-Set Cleat

Part No. Length  
SSOC 10' 5"

# Standing Seam Trim Accessories

## Wafer Head Hidden Fastener (250/Bag)



(250/Bag)

Part No.	Length
1WSWF	1"
15WSWF	1-1/2"
75SDWF	3/4"
1716SDWF	1-7/16"

## Painted Low Profile Torx Fastener (250/Bag)



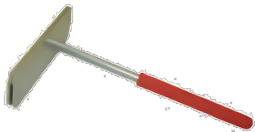
Part No.	Length
15WSLPT	1-1/2"
2WSLPT	2"

## 1/8" Stainless Steel Painted Rivets (100/Bag)



Part No.	Length
RIV	3/16"

## Standing Seam Drip Edge Hem Tool



Part No.	Length
SSDET	

## Roof Snow Stop Color Insert (Specify color)

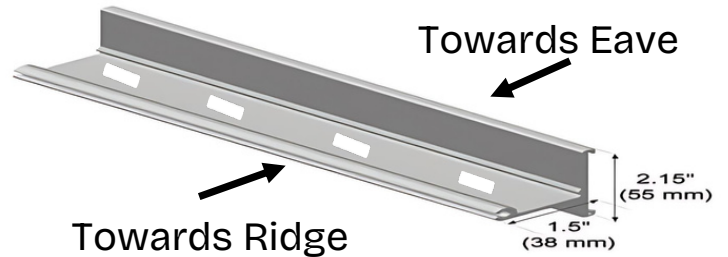


Part No.	Length
SSRSSINSERT	10' 5"

## Roof Snow Stop 8' Prepunched Aluminum Bar 4" O.C.

**Special Order**

Part No.	Length
SSRSSBAR	8'



1. Attach Clamps on each rib for 8' bar (7 per bar/16" Panel)
2. Attach Aluminum Bar with screws on top of clamps
3. Attach Clips onto ridge side of bar (6 per bar/1 each pan)
4. Slide Color Insert into face plate towards eave

## Roof Snow Stop Roof Clamp (7 per bar)

**Special Order**



Part No.	Length
SSRSSCLAMP	

## Roof Snow Stop Snow Clip (6 per bar)

**Special Order**

Part No.	Length
SSRSSCLIP	



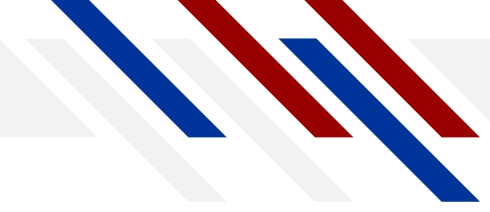




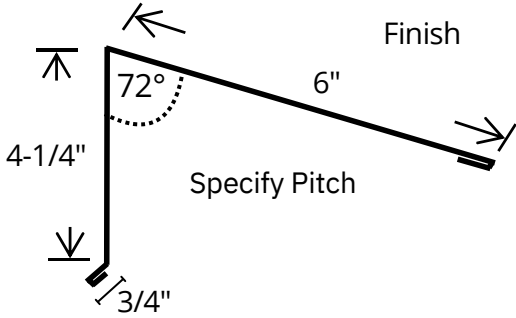
# Commercial Trims



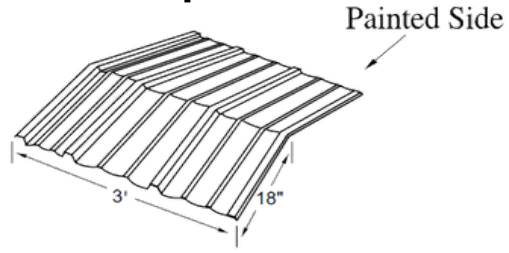
# Commercial 28 Gauge Trims



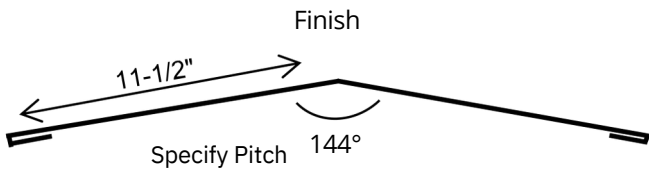
## Mono-Slope Ridge



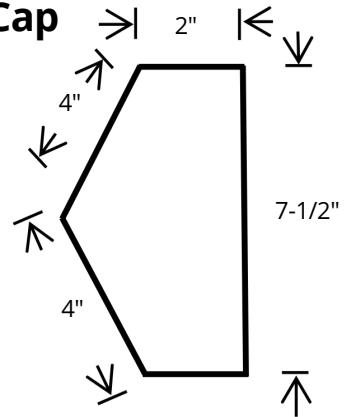
## R-Panel Special Formed Ridge



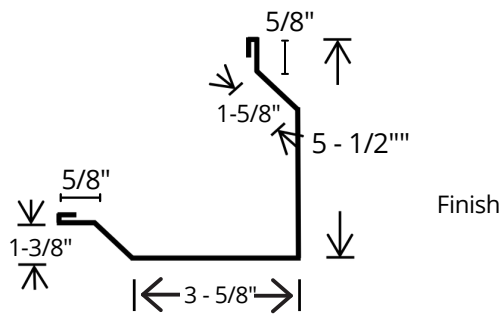
## Com Universal Ridge



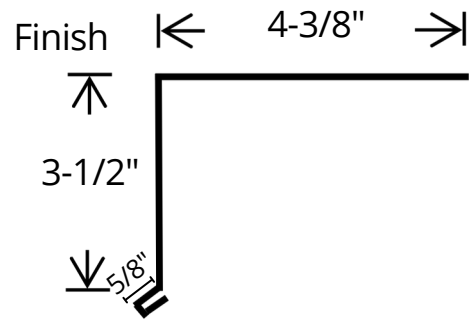
## Gable End Cap



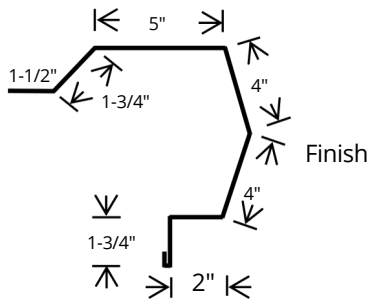
## Com Rake



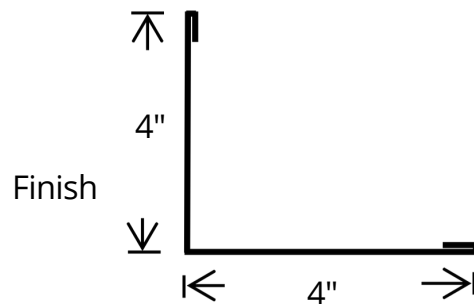
## Com Eave Flashing



## Gable End Closure



## Com Outside Trim



Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%

Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

Galvanized Trims - Less 10%



## Mono-Slope Ridge

Part No.	Length
MSRI	10' 5"

## R-Panel Special Formed Ridge

Part No.	Length
RPXXRF2690	36"

## Com Universal Ridge

Part No.	Length
COMURI10	10' 5"
COMURI20	20' 5"

## Gable End Cap

Part No.	Length
GABCA	

## Com Rake

Part No.	Length
COMRC10	10' 5"
COMRC12	12' 5"
COMRC14	14' 5"
COMRC16	16' 5"
COMRC18	18' 5"
COMOC20	20' 5"

## Com Eave Flashing

Part No.	Length
COMEF10	10' 5"
COMEF20	20' 5"

## Gable End Closure

Part No.	Length
GABCL10	10' 5"
GABCL20	20' 5"

## Com Outside Trim

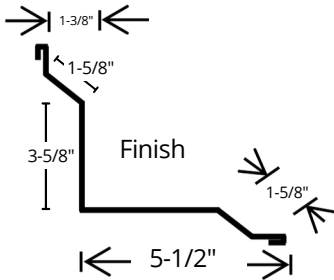
Part No.	Length
COMOT	10' 5"

# Commercial 28 Gauge Trims



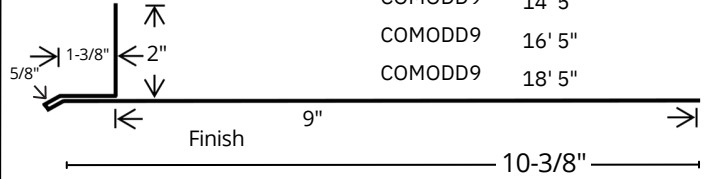
## Com Inside Corner

Part No.	Length
COMINRC	10' 5"



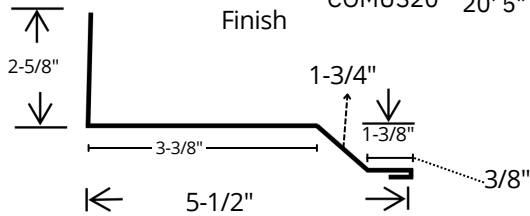
## Com Overhead Door w/Drip

Part No.	Length
COMODD9	10' 5"
COMODD9	12' 5"
COMODD9	14' 5"
COMODD9	16' 5"
COMODD9	18' 5"



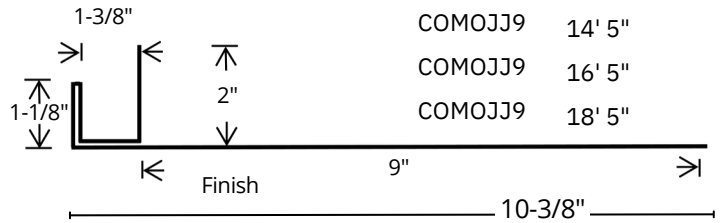
## Com Universal Sidewall

Part No.	Length
COMUS10	10' 5"
COMUS20	20' 5"



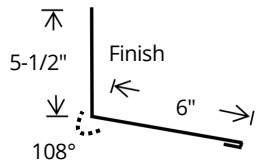
## Com Overhead Door Jamb J

Part No.	Length
COMOJJ9	10' 5"
COMOJJ9	12' 5"
COMOJJ9	14' 5"
COMOJJ9	16' 5"
COMOJJ9	18' 5"



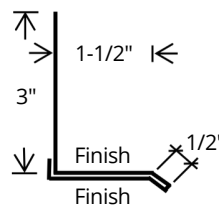
## Endwall

Part No.	Length
EW	10' 5"



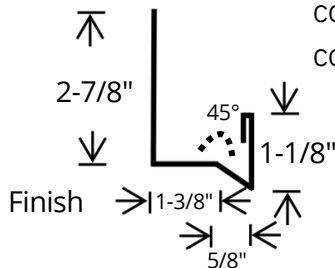
## Com Drip Trim

Part No.	Length
COMDC10	10' 5"
COMDC20	20' 5"



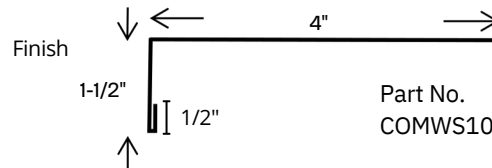
## Com Header w/Drip

Part No.	Length
COMHTD10	10' 5"
COMHTD12	12' 5"
COMHTD14	14' 5"



## Com Window Sill Trim

Part No.	Length
COMWS10	10' 5"



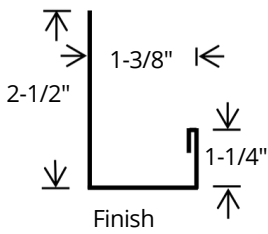
Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%

Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

Galvanized Trims - Less 10%

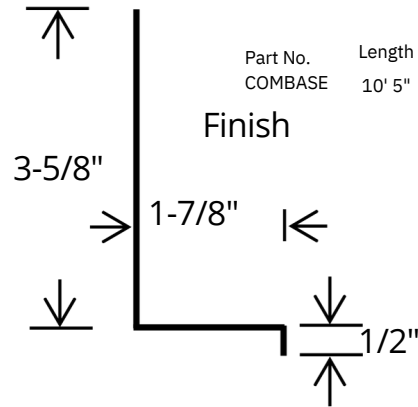
# Commercial 28 Gauge Trims

## Com Head Trim



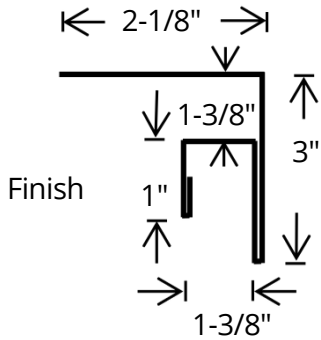
Part No.	Length
COMHT10	10' 5"
COMHT12	12' 5"
COMHT14	14' 5"

## Com Base Closure



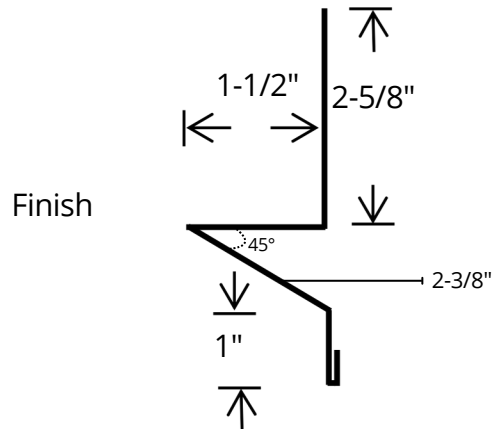
Part No.	Length
COMBASE	10' 5"

## Com Double J Trim



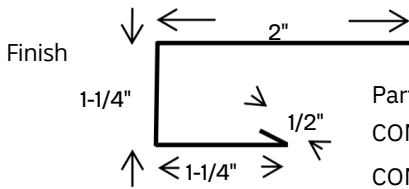
Part No.	Length
COMDJ	10' 5"

## Com Rat Guard



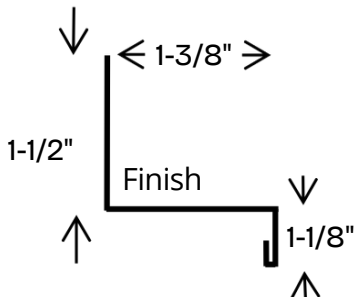
Part No.	Length
COMRG	10' 5"

## Com Jamb Trim



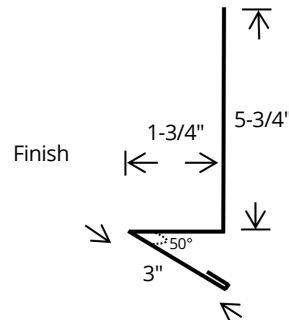
Part No.	Length
COMJT10	10' 5"
COMJT12	12' 5"
COMJT14	14' 5"

## Com Transition



Part No.	Length
COMTR	10' 5"

## Com Masonry Flash



Part No.	Length
COMMF10	10' 5"
COMMF20	20' 5"

Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%  
 Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

Galvanized Trims - Less 10%

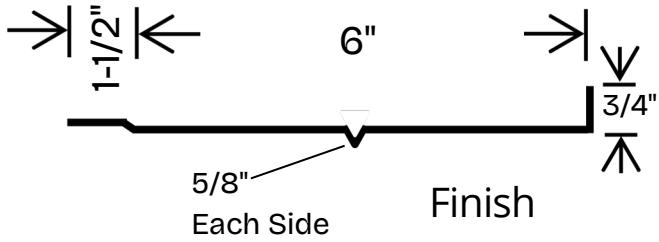


# Low Rib Trims

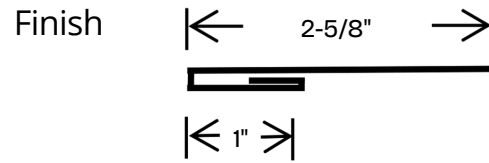


# Low Rib 28 Gauge Trims

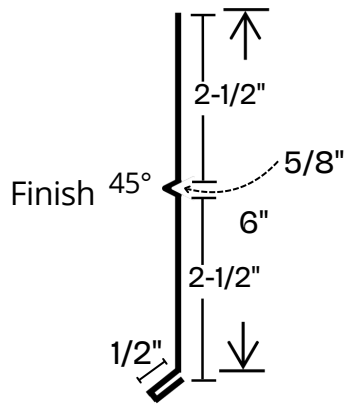
LR Starter Trim



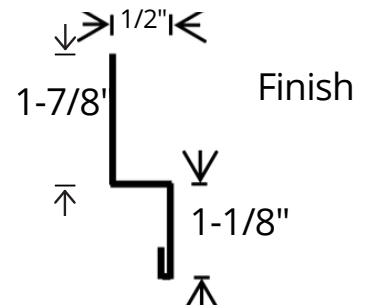
LR Hem Trim



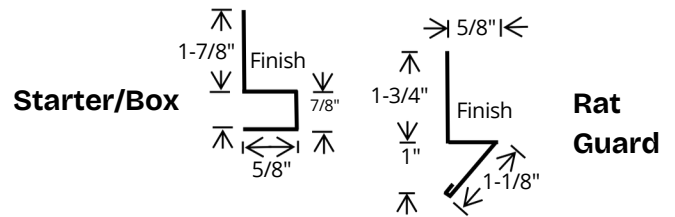
LR Top Molding



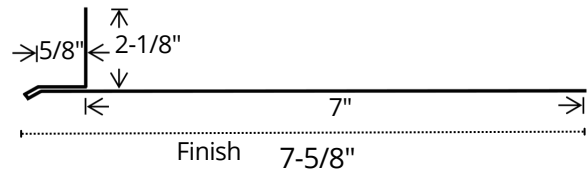
LR Transition



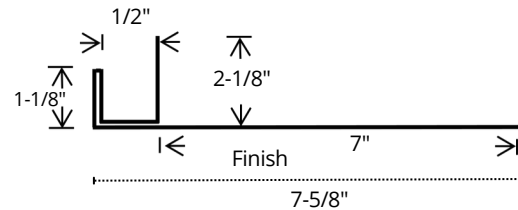
LR Base Moulding



LR Overhead Door with Drip

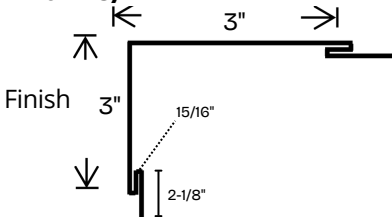


LR Overhead Door Jamb

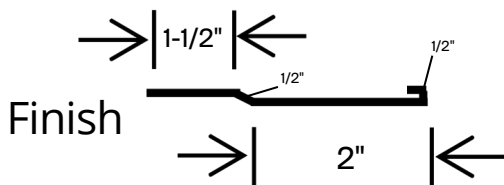


LR Outside Corner

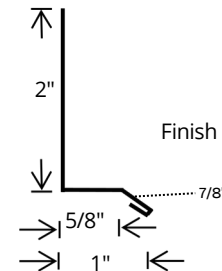
(Recommend RC or COMOT as alternative trims)



LR Divider Trim



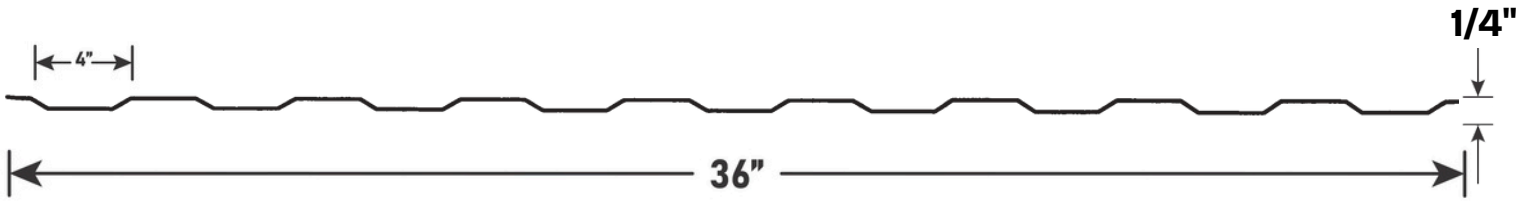
LR Drip Cap



Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%  
Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

Galvanized Trims - Less 10%

# Low Rib 28 Gauge Trims



## LR Starter Trim

Part No.	Length
LRST	10' 5"

## LR Transition

Part No.	Length
LRTR	10' 5"

## LR Top Molding

Part No.	Length
LRTM	10' 5"

## LR Base Moulding

Part No.	Length
LRSX	10' 5"
LRRG	10' 5"

## LR Outside Corner

**(Recommend RC or COMOT as alternative trims)**

Part No.	Length
LROC	10' 5"

## LR Overhead Door with Drip

Part No.	Length
LRODD	10' 5"

## LR Divider Trim

Part No.	Length
LRDT	10' 5"

## LR Overhead Door Jamb

Part No.	Length
LROJJ	10' 5"

## LR Hem Trim

Part No.	Length
HT	10' 5"

## LR Drip Cap

Part No.	Length
LRDC	10' 5"

Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%

Galvanized Trims - Less 10%

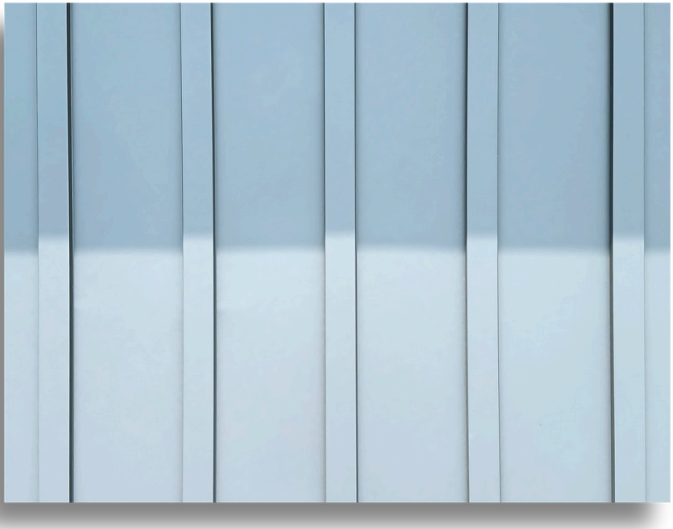
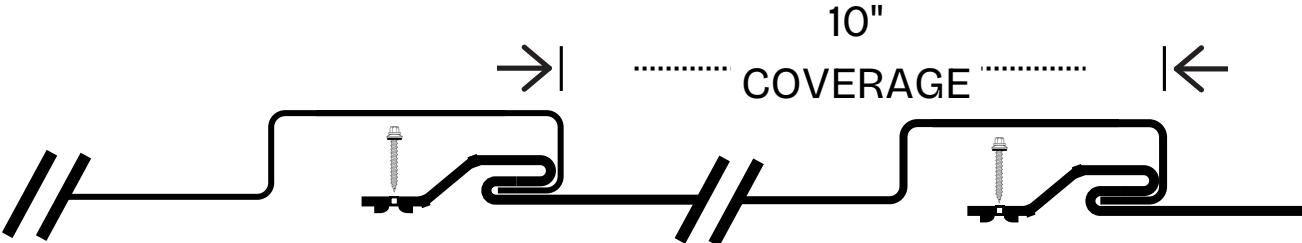
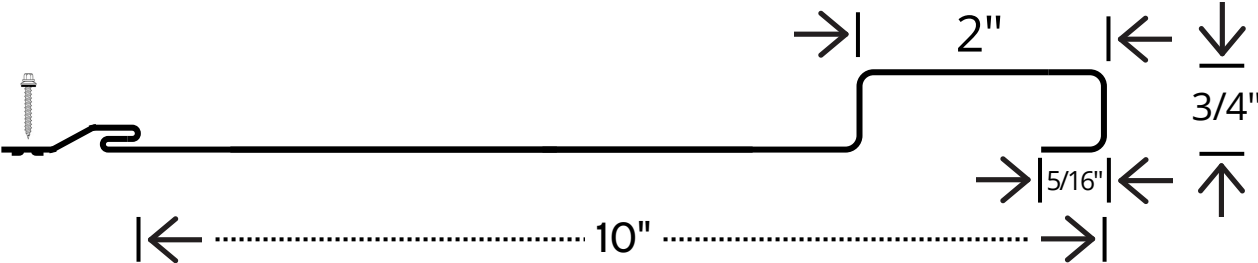




# Board and Batten



# Board and Batton Profile and Trims



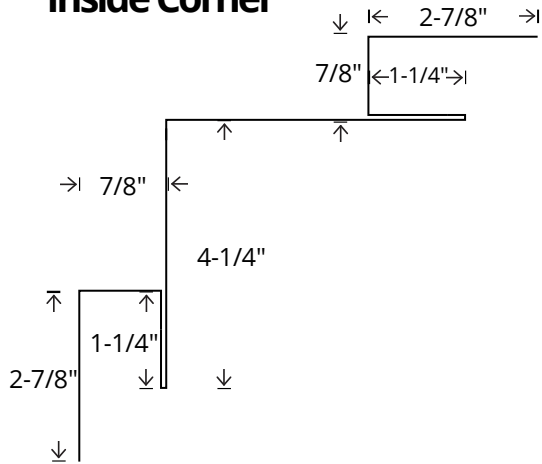
Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%

Galvanized Trims - Less 10%

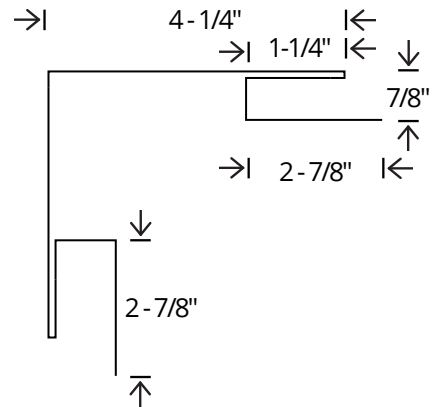
Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

# Board and Batton Trims

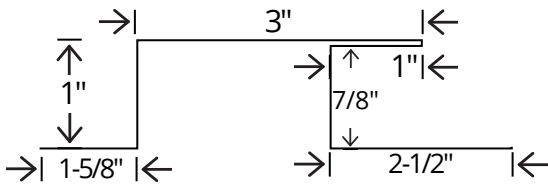
## Inside Corner



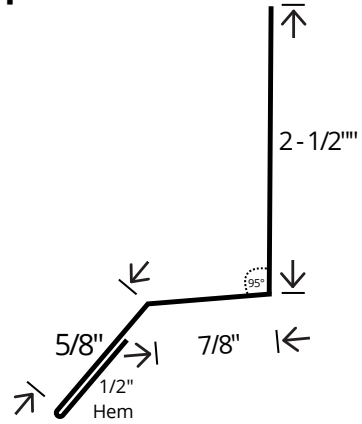
## Outside Corner



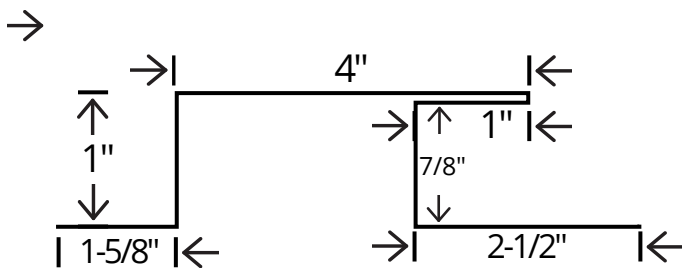
## 3\"/>



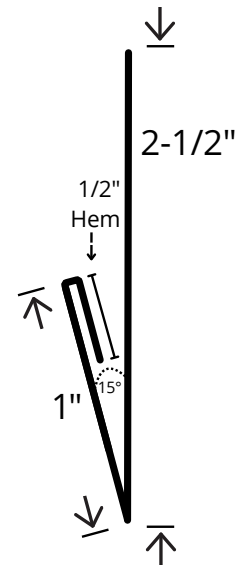
## Window Cap Trim



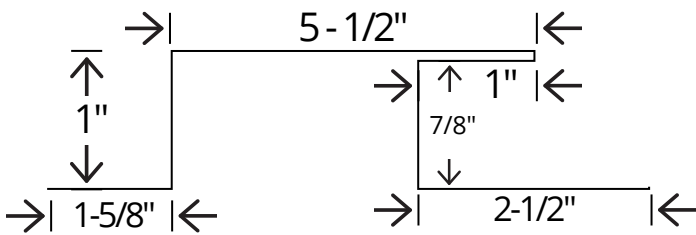
## 4\"/>



## Hem Trim



## 5.5\"/>



Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%

Galvanized Trims - Less 10%

Notes: Standard Hems are 1/2\"/>



## Inside Corner

Part No.	Length
BBIC	10' 5"

## 3" Band Board

Part No.	Length
BB3BB	10' 5"

## 4" Band Board

Part No.	Length
BB4BB	10' 5"

## 5.5" Band Board

Part No.	Length
BB5BB	10' 5"

## Outside Corner

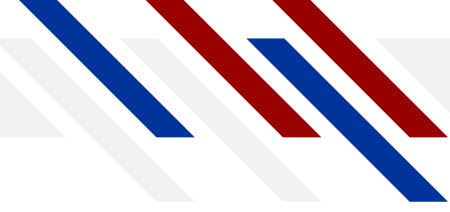
Part No.	Length
BBOC	10' 5"

## Window Cap Trim

Part No.	Length
BBWC	10' 5"

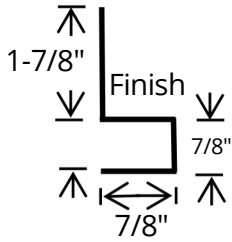
## Hem Trim

Part No.	Length
BBHT	10' 5"

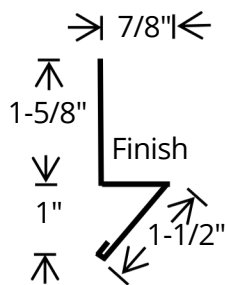


## Base Mouldings

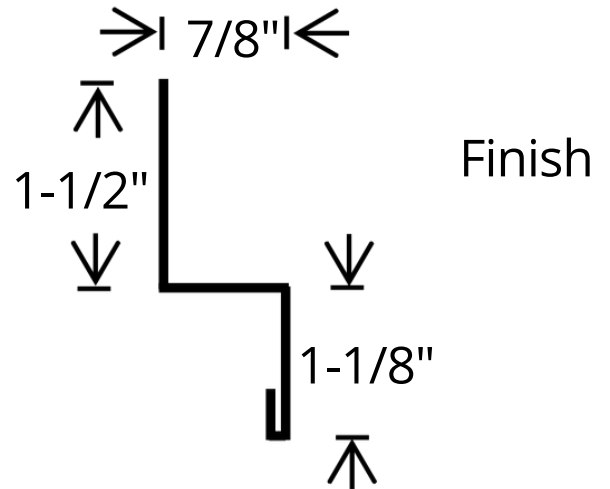
### Starter/Box



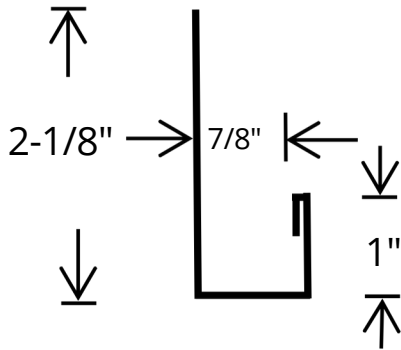
### Rat Guard



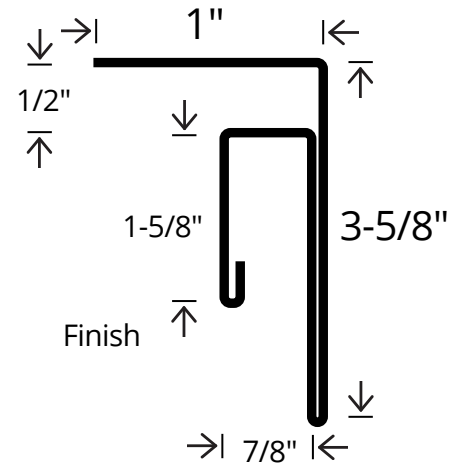
## Transition - 7/8"



## J Trim



## Soffit Starter



Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%

Galvanized Trims - Less 10%

Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements



## Base Mouldings

### Starter/Box    Rat Guard

Part No.	Length
SX	10' 5"
RG	10' 5"

## Transition - 7/8"

Part No.	Length
TR78	10' 5"

## J Trim

Part No.	Length
J12 (1/2")	10' 5"
J7810	10' 5"
J7812	12' 5"

## Soffit Starter

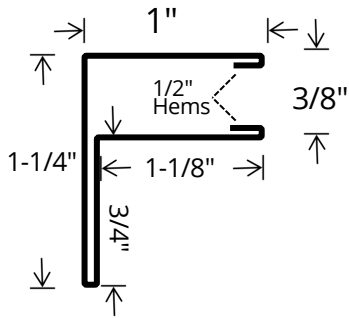
Part No.	Length
SOFS	10' 5"



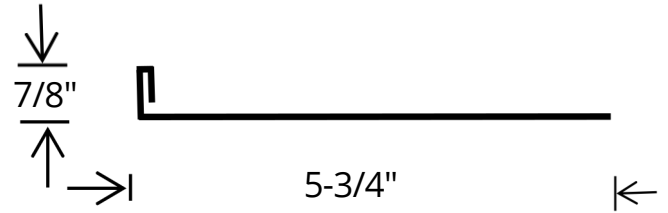
# DS Residential Products



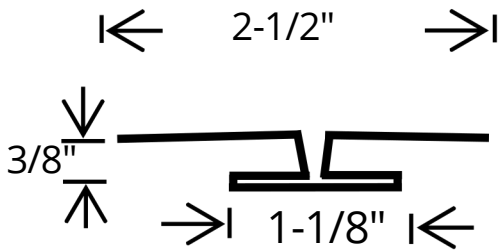
## 3/8" F-Trim (Aluminum)



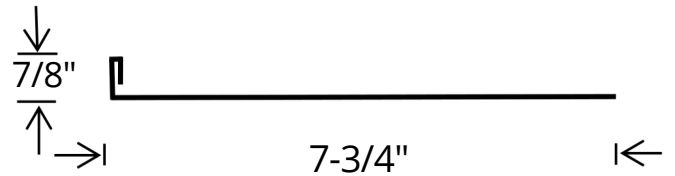
## 5-3/4" Wood Grain Aluminum



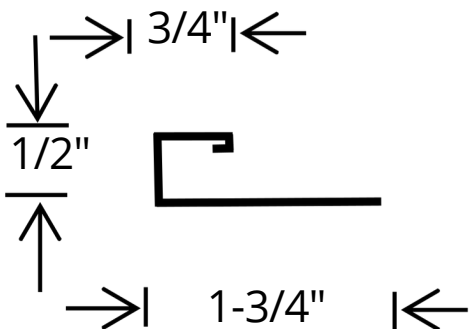
## Mitre Divider Moulding (Aluminum)



## 7-3/4" Wood Grain Aluminum



## 1/2" J-Channel (Aluminum)



## Aluminum Trim Coil 18-3/4" Wide



Notes: Copper Metallic & Dark Blue Panels and Trims - add 15%  
 Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

Galvanized Trims - Less 10%



## 3/8" F-Trim (Aluminum)

Part No.	Length
FT38AL12	12'

## Mitre Divider Moulding (Aluminum)

Part No.	Length
SOFDAL12	12'

## 1/2" J-Channel (Aluminum)

Part No.	Length
J12AL12	12'

## 5-3/4" Wood Grain Aluminum

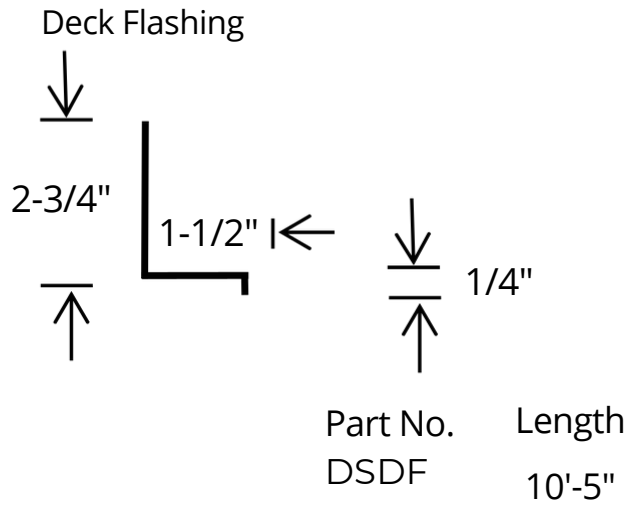
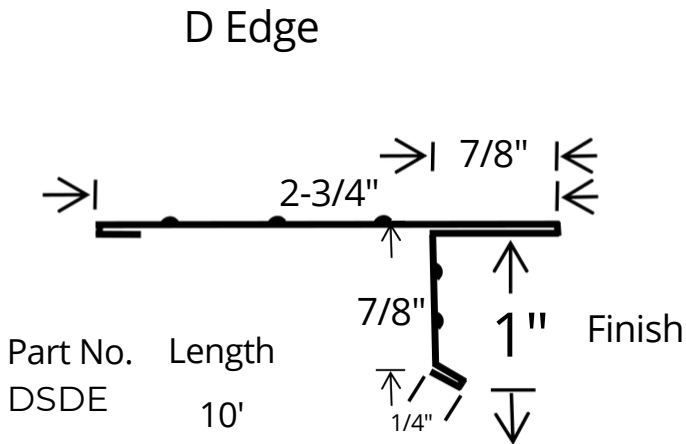
	Part No.	Length
Aluminum	FA6WAL12	12'
Steel	FA6W10	10' 5"
Steel	FA6W12	12' 5"

## 7-3/4" Wood Grain Aluminum

	Part No.	Length
Aluminum	FA8WAL12	12' 10'
Steel	FA8W10	5" 12'
Steel	FA8W12	5"

## Aluminum Trim Coil 18-3/4" Wide

Part No.	Length
DSCOAL25	25' 50'
DSCOAL50	

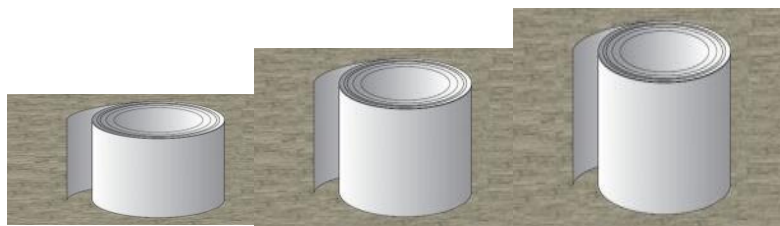


20" Valley (No Hems)



Roll Valley 50' Galvanized

Part No.	Length
DSSVF12	50'
DSSVF16	50'
DSSFV20	50'
DSSFV24	50'




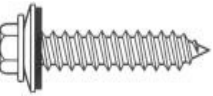
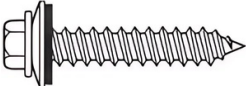
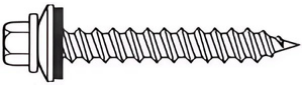
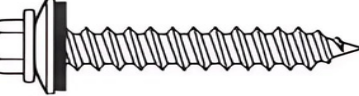

	Part No.	Length
20" W Valley w/Hems	DSWV20	10'
24" W Valley w/Hems	DSWV24	10'






Notes: Standard Hems are 1/2" - Variable Due to Trim Requirements

# FASTENERS

## Wood Screws

	1WS - 1" Metal to Wood Screws	#10 x 1" Screws Galvanized - Bag of 250 Painted - Bag of 250
	1WS14 - 1" Metal to Wood Screws	#14 x 1" Screws Painted - Bag of 250 (#14 OSB or PLYWOOD)
	15WS - 1-1/2" Metal to Wood Screws	#10 x 1-1/2" Screws Galvanized - Bag of 250 Painted - Bag of 250
	2WS - 2" Metal to Wood Screws	#10 x 2" Screws Galvanized - Bag of 250 Painted - Bag of 250
	25WS - 2-1/2" Metal to Wood Screws	#10 x 2-1/2" Screws Galvanized - Bag of 250 Painted - Bag of 250
	3WS - 3" Metal to Wood Screws	#10 x 3" Screws Galvanized - Bag of 250 Painted - Bag of 250




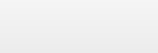
## Stainless Steel Screws

	1SSWS - 1" Stainless Steel	#10 x 1" Stainless Steel Screws Bag of 250
	15SSWS - 1-1/2" Stainless Steel	#10 x 1-1/2" Stainless Steel Screws Bag of 250
	(Special Order) 2SSWS - 2" Stainless Steel	#10 x 2" Stainless Steel Screws Bag of 250

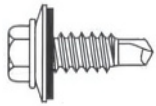
## Lap Stitch Screws

	75LS - 3/4" Stitch Screws (1/4" HEAD)	#12x3/4" Stitch Screws Galvanized - Bag of 250 Painted - Bag of 250
	78LS - 7/8" Stitch Screws (5/16" HEAD)	#14x7/8" Mini-Driller Stitch Screws Galvanized - Bag of 250 - Painted - Bag of 250
	15WSLPT - 1-1/2" Wood 2WSLPT - 2" Wood	Painted Low Profile Torx Fastener (250/Bag) Painted - Bag of 250 - Painted - Bag of 250

## Hidden Fasteners

	1WSWF - 1" Wafer Wood Screw	Wafer Head Hidden Fastener Screws (250/Bag) Bag of 250
	15WSWF - 1-1/2" Wafer Wood Screw	Bag of 250
	1SDPH - 1" Pancake Self-Drilling Screw	Bag of 250
	1716SDWF - 1-7/16" Wafer Self-Drill Screw	Bag of 250

# Self Drilling Screws



1SD - 1" Metal to Metal Screws

#12 x 1" Screws

Galvanized - Bag of 250

Painted - Bag of 250



15SD - 1-1/2" Metal to Metal Screws

#12 x 1-1/2" Screws

Galvanized - Bag of 250

Painted - Bag of 250



(Special Order)  
2SD - 2" Metal to Metal Screws

#12 x 2" Screws

Galvanized - Bag of 250

Painted - Bag of 250



RIV - 3/16" x 1/8" Painted Pop Rivets

Stainless Steel Painted Rivets

Bag of 100

(For use with PVC and Polycarbonate materials)

Bag of 500



125OSW - 1-1/4" One-Stepper Screw White Zinc

125OSZ - 1-1/4" One-Stepper Screw Zinc

2OSZ - 2" One-Stepper Screw



NUTSET14

1/4" Socket Bit

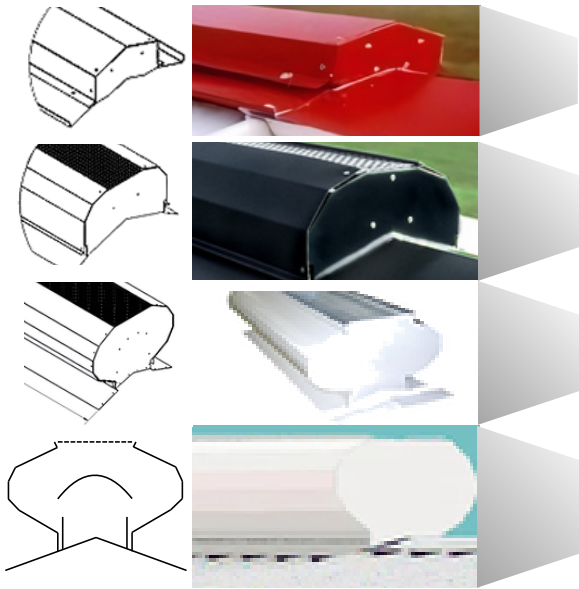
NUTSET1516

5/16" Socket Bit

NUTSET38

3/8" Socket Bit

# Ridge Vents & Closures ~ Drop Ship Charges May Apply



**RV100** 10' RV100 Ridgevents (5/8" Side Ventilation) \*1.04 sq. feet of free area

RV25 - **Special Order** 10' RV25 Ridgevents (With Top Ventilation)\*2.1 sq. feet of free area  
 RV35 - **Special Order** 10' RV35 Ridgevents (With Top Ventilation)\*2.5 sq. feet of free area

RV400 - **Special Order** 4' RV400 Ridgevents \*3 sq feet of free area  
 (Upcharge for Baffle)

RV900 - **Special Order** 10' RV900 Ridgevents \*7.5 sq feet of free area  
 (Upcharge for Baffle)

3' Foam-Glue Strip Top/Outer  
 Closures Bottom/Inner Closures



Standing Seam areTop/Outer only

3' LP Ridge-vents  
 Top/Outer Only



Standing Seam areTop/Outer only

- CLINSR / CLOTSR - Strong Rib Foam Closures
- CLINDR / CLOTDR - Dakota Rib Foam Closures
- CLINRP / CLOTRP - R-Panel Foam Closures
- CLINCR / CLOTDR - Continuous Rib Foam Closures
- CLINPR / CLOTPR - Pioneer Rib Foam Closures
- CLINQR / CLOTQR - Quad Rib Foam Closures
- CLSS32 - 32" Standing Seam Foam Closures (16" Panel)
- CLSS36 - 36" Standing Seam Foam Closures (12" Panel)
- CLLPSR - Strong Rib - Glued LP Ridge-vents
- CLLPDR - Dakota Rib - Glued LP Ridge-vents
- CLLPRP - R-Panel - Glued LP Ridge-vents
- CLLPPR - Pioneer Rib - Glued LP Ridge-vents
- CLLPQR - Quad Rib LP Ridge-vents
- CLLPSS32 - 32" Standing Seam LP Ridge-vents (16" Panel) -
- CLLPSS36 - 36" Standing Seam LP Ridge-vents (12" Panel)
- CLUV - 10' Uni-vent III Price each

## Uni-vent III-DT <sup>TM</sup>

*the universal ventilation system*

- Standard 1" x 2" x 10' pieces (10/box)
- Stock one product to match any roof panel configuration
- Apply directly to ridge cap
- Pure Polyurethane Foam
- Vinyl Coating
- UV Stabilized/Fire Retardant
- Continuous Glue Strip

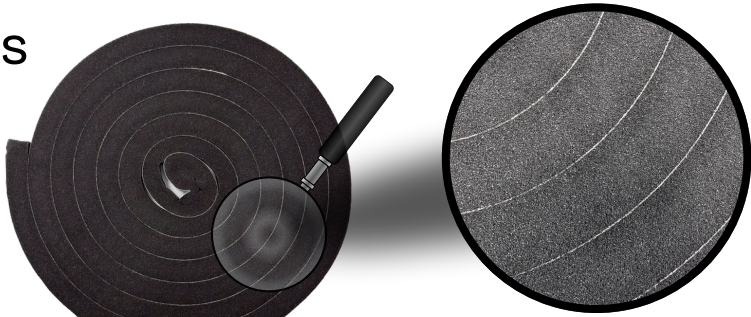


Uni-vent III will conform to virtually any roof panel configuration. It compresses and fills every void between your ridge cap and the roof panel. Factory applied glue strips allow the installer to roll out Uni-vent III and apply it to the ridge cap, even in windy conditions. Then, fasten to vented ridge cap to finish off the installation

# RidgeVents & W-Vallery Closures

## UNI-SEAL - Valley & Hip Closure Material

- CLUST - 1" x 1" 20' Roll Price each
- CLUST5 - 1-1/2" x 1-1/2" 20' Roll Price each



### Factory Applied Glue Strip

- Pure Polyurethane Foam
- Vinyl Coating
- UV Stabilized/Fire Retardant
- Continuous Glue Strip

### Valley & Hip Applications

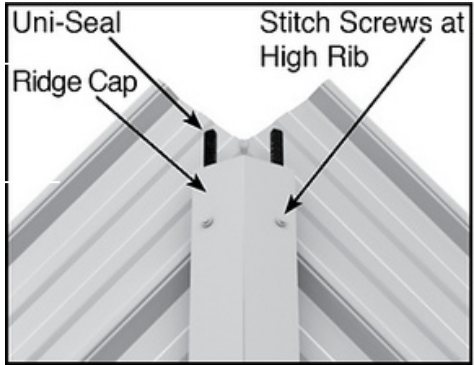
-Eliminates the need for angle cut closures

### Hip Application

-For Hip Application, apply the Uni-Seal approximately 1/2" from edge of ridge cap and fasten through the high rib with stitch screws

### Valley Application

-Apply Uni-Seal in valley approximately 1/2" from the edge of roofing. Width of valley and roofing fasteneres per the manufacturers instructions



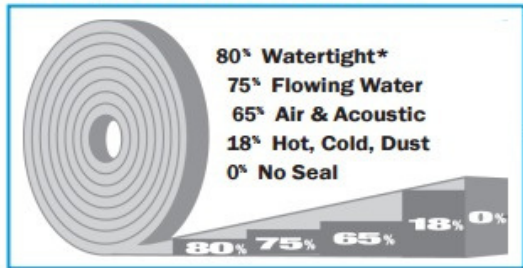
## EMSEAL AST Hi-Acrylic

- CLEM1 - 1" x 1" 20' Roll Price each

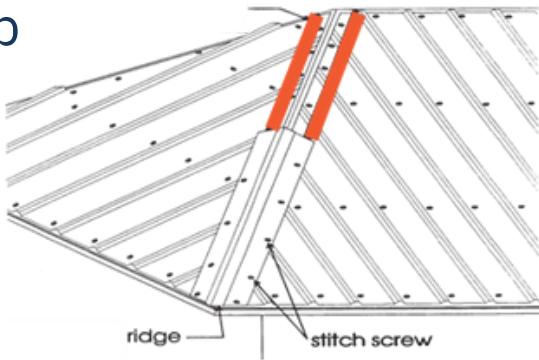
### Higher levels of compression offer greater protection

\* Watertight up to 5 PSF per ASTM E-331 modified to run 24 hours instead of standard 15 minutes. This equates to a 1-inch standing head of water for 24 hours without leakage.

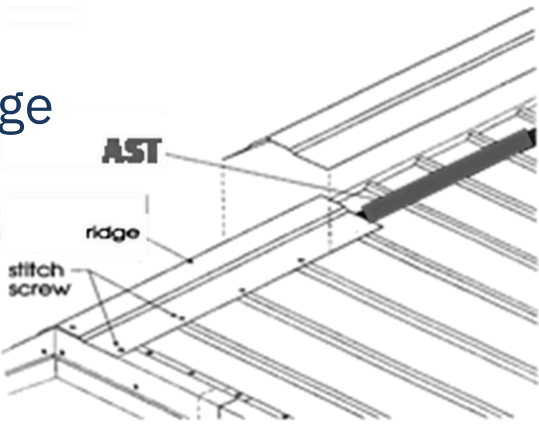
### Compression Levels



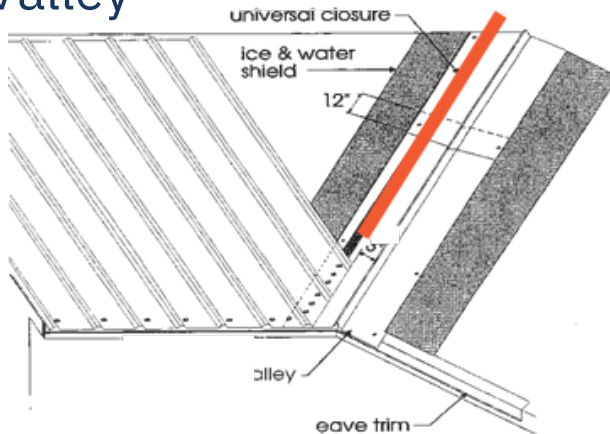
### Hip



### Ridge



### Valley



## Coil Stock

Custom Width and Lengths Available - 28 Gauge



## Flat Stock



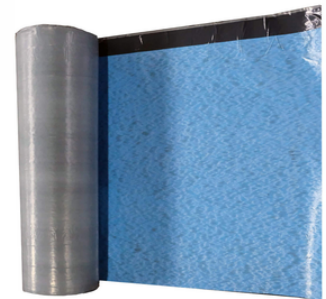
Width  
48"

Length  
10'

28 Gauge

## HydraShield Ice & Water Shield (240 Degrees)

ICEANDWATER3667 - 36" x 67'



## Hydrashell Synthetic Roofing Underlayment

UNDERLAYMENT40300 - 40" x 300'



# Miscellaneous Accessories

## Paint

**PAINT** - Touch Up Pen **PAINTBOTTLE**

- Bottle with Cap Brush 2 oz



**Snow Guards** (Clear in Stock)

**SNOWG-POLARBLOCK**

3" x 3" x 5"

Black Red Hi Temp



Metal Roof Polymer Sealant

**CAULKCLEAR CAULKWHITE**



**CLBU38** - Butyl Tape 3/32" x 3/8 - 45' Roll

**CLBU34** - Butyl Tape 3/32" x 3/4 - 50' Roll



Roof Flashers

**RF3 / RF3HT** - #3 1/4" - 5"

**RF5 / RF5HT** - #5 4-1/4" - 7-3/4"

**RF8 / RF8HT** - #8 7" - 13"

**RF9 / RF9HT** - #9 9" - 19"



**RFSB1S** - SPLIT BOOT SQUARE 1/2" - 4"

**RFSB2S/RFSB2HTS** - SPLIT BOOT SQUARE 4" - 9-1/4"

**RFSB3S** - SPLIT BOOT SQUARE 9-1/4" - 16-1/4"





# MWI Weathervanes

## Special Order Weathervanes

Louvers and/or Window

Optional Base Trims:



Copper, Gallery Blue, Light Brown

Available Sizes

24" 36" 48"

Universal Base

\*Base Flash Kit (4/12)



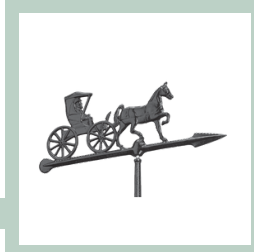
24" Eagle



24" Horse



24" Rooster



24" Country Doctor

# 24"

Use on 24" cupolas only

# 30"

Use on any cupolas



30" Eagle



30" Horse



30" No Ornament



30" Pheasant



30" Pig



30" Rooster



30" Antique Auto



30" Buck



30" Country Doctor



30" Cow



30" Eagle



46" Eagle



46" Horse



46" Rooster

# 46"

Use on 48" cupolas or larger

\*46" weathervanes are 3-D/full-bodied\*

# MWI Weathervanes (Cont.)

## 30" Special Order Weathervanes



Airplane



Clipper



Schooner



Cat



Horse



Mare & Colt



Fire Wagon



Motorcycle



Train



Golfer



Liberty Flag



Lighthouse



Bear



Cardinal



Trout



German Shepherd



Lab



Golden Retriever



Blue Heron



Hummingbird



Loon



Deer in Pines



Elk



Moose

## Recommended Sizes

CUPOLA SIZE	24"	36"	48"	66"	48" Octagon
WEATHERVANE*	24" or 30"	30"	46"	46" or Larger	46" or Larger

# Sliding Door Tracks ~

Drop Ship Charges May Apply

2200 Series

3300 Series

All Colors Available (In Stock is White)

## Box Track w/ Bracket - Galvanized

**SLBOX1510** - 10'

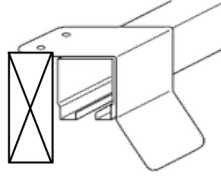
**SLBOX1512** - 12'

**SLBOX1514** - 14'

**SLBOX1516** - 16'

**SLBOX1518** - 18'

**1-1/2"**



## Vertical Side Rail

**SLVERSR1510** - 10'

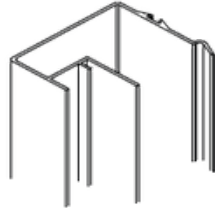
**SLVERSR1512** - 12'

**SLVERSR1514** - 14'

**SLVERSR1516** - 16'

**SLVERSR1518** - 18'

**1-1/2"**



## Vertical Rail w/ H-Closure

**SLVERHR1510** - 10'

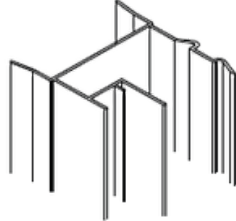
**SLVERHR1512** - 12'

**SLVERHR1514** - 14'

**SLVERHR1516** - 16'

**SLVERHR1518** - 18'

**1-1/2"**



## Bottom Stay Rail (Use with TBSG Bottom Stay Guide)

**SLBOTSR1510** - 10'

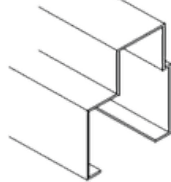
**SLBOTSR1512** - 12'

**SLBOTSR1514** - 14'

**SLBOTSR1516** - 16'

**SLBOTSR1518** - 18'

**1-1/2"**



## Girts - Galvanized

**SLGIR10** - 10'

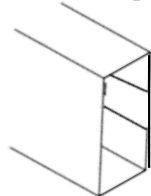
**SLGIR12** - 12'

**SLGIR14** - 14'

**SLGIR16** - 16'

**SLGIR18** - 18'

**1-1/2" x 3-1/2"**



**SPECIAL ORDER**

## Bottom Rail

(3-1/2" Use SLBOTSR35)

**SLBOTR1510** - 10'

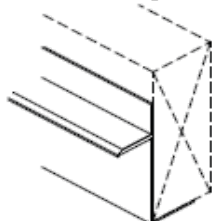
**SLBOTR1512** - 12'

**SLBOTR1514** - 14'

**SLBOTR1516** - 16'

**SLBOTR1518** - 18'

**1-1/2"**



\*\*\* Round Track **SPECIAL ORDER 3-1/2"**

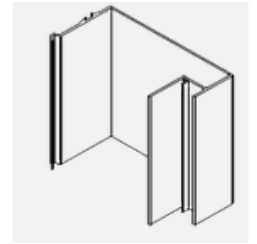
**SLVERSR3510** - 10'

**SLVERSR3512** - 12'

**SLVERSR3514** - 14'

**SLVERSR3516** - 16'

**SLVERSR3518** - 18'



**3-1/2"**

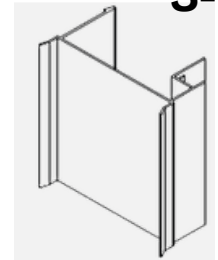
**SLVERHR3510** - 10'

**SLVERHR3512** - 12'

**SLVERHR3514** - 14'

**SLVERHR3516** - 16'

**SLVERHR3518** - 18'



**3-1/2"**

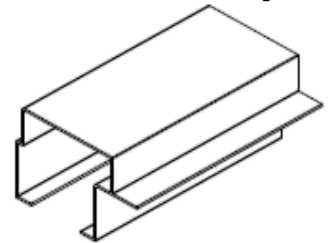
**SLBOTSR3510** - 10'

**SLBOTSR3512** - 12'

**SLBOTSR3514** - 14'

**SLBOTSR3516** - 16'

**SLBOTSR3518** - 18'



**3-1/2" x 1-1/2"**

**SLGIR10** - 10'

**SLGIR12** - 12'

**SLGIR14** - 14'

**SLGIR16** - 16'

**SLGIR18** - 18'



**SPECIAL ORDER**

TBSG Bottom Stay Guide 1-1/2" or 3-1/2"

**SLBOTSG6** - 6'

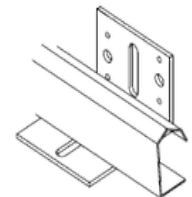
**SLBOTSG8** - 8'

**SLBOTSG10** - 10'

**SLBOTSG14** - 14'

**SLBOTSG16** - 16'

Guide should be more than 1/2 the width of door



# Sliding Door Accessories

**SLTSA9** - 9-1/2" Adjustable Square Track Trolley Hanger (Set of 2)

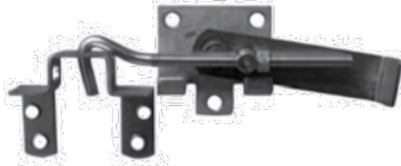


**SLTR9** - 9-1/2" Round Track Trolley Hanger (Set of 2)



**For Larger Doors Add Extra Sets**

**SLUNIJAMLATCH**- 7" Universal Jamb Latch (Set of 2)



**SLDOORPULL**- 8" White Door Pull



Universal Hook Up to to 7"

**SLCENLATCH**- Center Latch (Bi-Parting Doors)



**SLHDSTAYROLL**- Heavy Duty Stay Roller



**SLCENCHLOCK**- Center Chain Lock



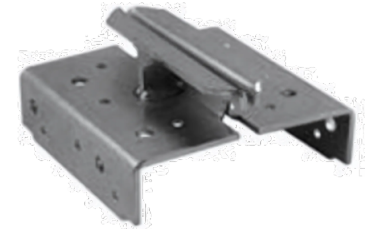
**SLCDG15** - 1-1/2" Center Door Guide



**SLHDADJRSTOP** Heavy Duty Adjustable Door Stop



**SLCDG35** - 3-1/2" Center Door Guide



Up to 4-1/4" Door Thickness

**SLJAMMOUNT**- Jam Mount Stop



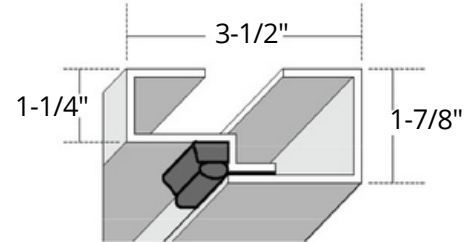
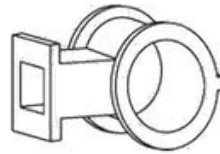
Universal Stop for any door thickness

# Commercial Doors -Harvard Products Inc.



Full 1-3/4" thick (R-12) fully insulated panel  
 Prehung 4 way universal swing  
 26 Ga. steel door skins  
 Available in white  
 Three fixed-pin Stainless Steel hinges with reinforced plates  
 3 1/2" - 16 Ga. pre-finished steel frame

Nylon lockset insert



16 Ga. Steel Frame

### OPTIONS

Call for color availability Windows Plain or 9 Lite Dead bolt lockset Door closer Double door with astragal 24 Ga. steel door skins 1/2" Threshold meets handicap specifications

DHCOM 1KD Satin Chrome Finish, Commercial Lever-Lock, Cylindrical Lockset Grade 2

DHLL2KA/KD- Satin Chrome Finish, Heavy Duty Lever-Lock, Tubular Lockset Grade 2

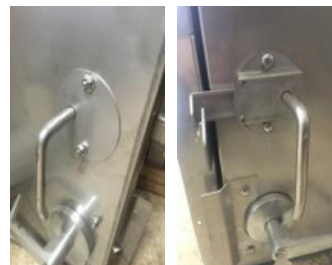
DHLL2PA- Satin Chrome Finish, Heavy Duty Passage Lever Grade 2

DHKB3- Satin Chrome Finish, Keyed or Passage Standard Knob Lockset Grade 3



Shur-Latch ~ Stainless Steel (Special Order)

SHURLATCH-MDI



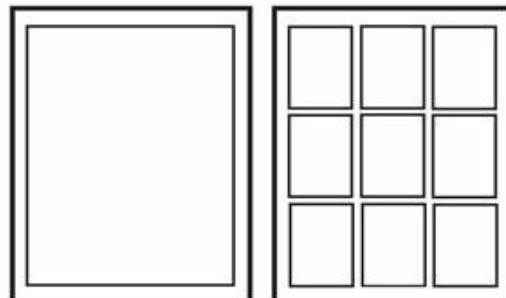
### Windows & Accessories (Special Order)

Window Kits For Doors

22" x 30" 1 Lite Window

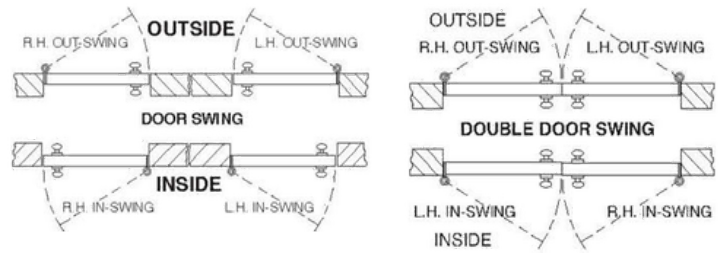
22" x 30" 9 Lite Window

16" x 16" 1 Lite Window



# Commercial Doors -Harvard Products Inc.

**SS Hinges.** 16 ga. pre-painted steel jambs. 26 ga pre-painted door panel. Universal 4-way swing. Nylon lockset insert. Three fixed stainless steel pin hinges. Adjustable strike plate. Actual Unit Size is 38-5/8"x80-5/8".



## AS3 2/8x6/8 Doors

**AS32868** - No Window

**AS328681616** - 16" x 16" 1 Lite Window

**AS328682230** - 22" x 30" 1 Lite Window

**AS3286822309L** - 22" x 30" 9 Lite Window

Actual Size for 2/8 door

34-5/8" x 80-5/8"

Rough Opening 35" x 81"

*Special Order*

*Special Order*

*Special Order*

## AS3 3/0x6/8 Doors

**AS33068** - No Window

**AS330681616** - 16" x 16" 1 Lite Window

**AS330682230** - 22" x 30" 1 Lite Window

**AS3306822309L** - 22" x 30" 9 Lite Window

Actual Size for 3/0 door

38-5/8" x 80-5/8"

Rough Opening 39" x 81"

## AS3 4/0x6/8 Doors

**AS34068** - No Window - In Stock

**AS340681616** - 16" x 16" 1 Lite Window

**AS340682230** - 22" x 30" 1 Lite Window

**AS3406822309L** - 22" x 30" 9 Lite Window

Actual Size for 4/0 door

48-5/8" x 80-5/8"

Rough Opening 49" x 81"

*Special Order*

*Special Order*

*Special Order*

## AS3 6/0x6/8 Doors

**AS36068DD** - No Window

**AS3606822301** - 1-22" x 30" 1 Lite Window

**AS3606822309L1** - 1-22" x 30" 9 Lite Window

**AS3606822302** - 2-22" x 30" 1 Lite Window

**AS36068223029L** - 2-22" x 30" 9 Lite Window

Actual Size for 6/0 door

74-7/8"x81-3/8"

6/0 doors with one window  
specify on what panel you want the window.

Rough Opening 75-1/4" x 81-5/8"

*Special Order*

*Special Order*

*Special Order*

*Special Order*

*Special Order*

## Upswing Doors (For load-outs)

**AS32868US** - 2/8x6/8 Door

**AS33068US** - 3/0x6/8 Door

**AS34068US** - 4/0x6/8 Door

*Special Order*

*Special Order*

*Special Order*

## T-8 3/0x6/8 Thermal Door

**AS3T83068** - No Window

**AS3T830682230** - 22" x 30" 1 Lite Window

**AS3T8306822309L** - 22" x 30" 9 Lite Window

Actual Size 38-5/8" x 80-5/8"

**Full thermal break of jambs, header/threshold and panel.**

**SS Hinges.** 16 ga. pre-painted steel jambs. **24 gauge** pre-painted door panel. **Full perimeter weather stripping.** Universal 4-way swing. Nylon lockset insert. Three fixed stainless steel pin hinges. Adjustable strike plate. Actual Unit Size is 38-5/8"x80-5/8".

*Special Order*

*Special Order*

*Special Order*

*Special Order*

*Special Order*

*Special Order*

## T-8 4/0x6/8 Thermal Door

**AS3T84068** - No Window

**AS3T840682230** - 22" x 30" 1 Lite

Window **AS3T8406822309L** - 22" x 30"

9 Lite Window

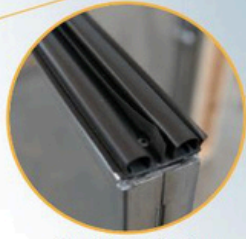
# Stainless Steel Doors -Sharp Industries Inc.

## Features:

- 100% 304 Stainless Steel
- 4-way universal swing
- 1-3/4" thick door with 20 Ga. skins
- 3-1/2", 16 Ga. stainless steel jambs (2"x4" walls)
- Full perimeter weather-stripping
- Standard or Custom door sizes
- Stainless steel lockset insert, reinforced 12 Ga. stainless steel plates
- Flange built into one side of frame with flange built into trim pieces on other side. Benefit is there is no need to trim after installation
- Four stainless steel hinges with bearings, reinforced 12 Ga. stainless steel plates
- Fully insulated 2-part polyurethane closed cell material injected in door which repels moisture, mold, and bacteria from spreading
- Door is prepped for lockset by boring a 2-1/8" diameter hole with a 2-3/4" backset and a 1" edge bore



Four stainless steel hinges



Weather-stripping

## Options:

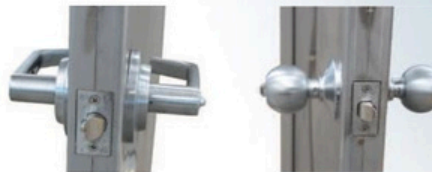
- 16" x 16" 1 lite, consisting of 2 pieces of 1/8" tempered glass with 1/2" dead air space
- 22" x 30" 1 lite, consisting of 2 pieces of 1/8" tempered glass with 1/2" dead air space
- Dead bolt lockset
- 5-1/2", 16 Ga. stainless steel jambs (2"x6" walls)
- Custom assemblies available in a wide range of sizes, configurations and jamb depths
- Customizable for your latch preference



Tempered glass window



Customizable for your latch preference



Dead bolt lockset

Specify 2x4 or 2x6 Wall Flange Mount or Flangeless Frame Call for Price and Custom Sizes 3068SS 4068SS 6068SS 16x16 or 22x30 Window

Rough opening is 2" wider than door and 2-1/4" taller than door  
\*\*\* Freight is separate charge

# Stainless Steel Doors -Sharp Industries Inc.

## FEATURES:

- 100% 304 Stainless Steel
- 1-3/4" thick door with 20 Ga. Skins
- 3-1/2", 16 Ga. stainless steel jambs (2"x4" walls)
- Full perimeter weather-stripping
- Flange built into one side of frame with flange built into trim pieces on other side. Benefit is there is no need to trim after installation
- 3 stainless steel hinges with bearings, reinforced 12 Ga. stainless steel plates
- Fully insulated 2-part polyurethane closed cell material injected in door which repels moisture, mold, and bacteria from spreading
- Rough Opening is 2 inches wider and 2 1/4" inches taller than door size. Example – A 36"x80" door will have a R.O. of 38" x 82 1/4"
- Sizes available (all 80" tall) – 36", 42", 44", 48"
- Lock pin and D-ring hardware included with door

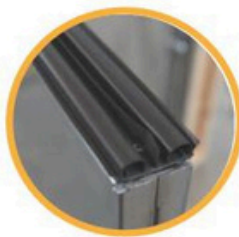


## OPTIONS:

- 16" x 16" 1 lite, consisting of 2 pieces of 1/8" tempered glass with 1/2" dead air space
- 5-1/2", 16 Ga. stainless steel jambs (2"x6" walls)



Stainless Steel Door Hinges



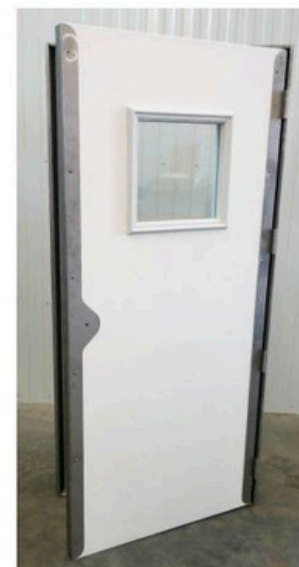
Weather-Stripping

## FEATURES:

- Polypropylene Copolymer panel
- 100% 304 Stainless Steel frame, hinges, and panel retainers
- 3-1/2", 16 Ga. Stainless steel jambs (2"x4" walls)
- 2" thick door
- Flange built into one side of frame with flange built into trim pieces on the other side. Benefit is there is no need to trim after installation
- Four stainless steel hinges with bearings, reinforced 12 Ga. stainless steel plates
- Rough Opening is 2 inches wider and 2 1/4" inches taller than door size. Example – A 36"x80" door will have a R.O. of 38" x 82 1/4"
- Available sizes – 24" x 80" and 36" x 80"
- 2 way barbed door seal
- Poly Doors do not have door sweeps

## OPTIONS:

- 16" x 16" 1 lite, consisting of 2 pieces of 1/8" tempered glass with 1/2" dead air space
- 5-1/2", 16 Ga. stainless steel jambs (2"x6" walls)
- Barn latch specifically made for Poly doors



Stainless Steel Door Hinges



Weather-Stripping



## 45 Year Limited Paint Warranty

Dakota Steel and Trim is pleased to present to you the following Limited Warranty on our Maxx Shield 45 Siliconized Polyester coil coatings. This warranty is based on the Maxx Shield 45 paint system. This warranty applies if any of the following Warranty Conditions occurs:

- Within 45 years from date of installation, Maxx Shield 45 exhibits cracking, flaking, or peeling (loss of adhesion) to an extent that is apparent on ordinary outdoor visual observation.
- Within 30 years from the date of installation, Maxx Shield 45:
  - Chalks in excess of ASTM D-4214 method A number six (6) rating on horizontally installed (roofing) panels and a number eight (8) rating on vertically installed (sidewall) panels, when properly maintained as described herein, and
  - Changes color more than seven (7.0) Hunter delta-E units on horizontally installed (roofing) panels and five (5.0) Hunter delta-E units on vertically installed (sidewall) panels as determined by ASTM method D-2244. Color changes may not be uniform on surfaces that are not equally exposed to the sun and elements and Dakota Steel does not warranty that color changes will be uniform.

If a Warranty condition occurs and other requirements of this Warranty are met, Dakota Steel and Trim will provide you with the following benefits:

- Replacement of the metal panels showing the Warranty Conditions. The Warranty Benefits shall not exceed the original purchase price of the affected metal panels (not including any accessories or attachments) or the remedy provided in any other warranty provided to the building owner, whichever is less, even if our limited warranty fails of its essential purpose. This Warranty will continue to apply to any metal panels that were replaced due to a Warranty Condition, but only for the unexpired portion of the Warranty period applicable to the original part.

Dakota Steel and Trim cannot control the circumstances of application. Therefore, this Limited Warranty applies only when Maxx Shield 45 coil coatings are properly applied to a properly pre-treated and primed substrate.

To receive Warranty Benefits for Warranty Condition, you must:

1. Send written notice of the Warranty Condition within thirty days of the appearance of any detectable defect to Dakota Steel and Trim.
2. Provide access to the affected panels and site.
3. Assist us as necessary in determining the exact cause of failure.
4. Provide such documentation as we shall request to confirm the Warranty Condition, including records sufficient to identify the steel source, production records, and installation records.

# Warranty Information

## 45 Year Limited Paint Warranty

Dakota Steel and Trim is not responsible and provide no Warranty Benefits, for any damage or condition resulting from the circumstances beyond our control, including any of the following:

- Acts of God, falling objects, explosions, fire, external forces or other such similar or dissimilar circumstances beyond control of Dakota Steel and Trim.
- Harmful fumes or foreign substances in the atmosphere, or salt spray.
- Significant differences in insulation below coated metal panel.
- Damages due to moisture entrapment in bundles during storage or which has been stored or installed in such a way that allows standing water on the coating.
- Failures or damage resulting from corrosion at the cut/bare edges.
- Stored/installed in such a way that allows contact with animals or animal waste/confinement facilities.
- Mishandling including abuse, alteration, modification, improper use, or storage.

No warranty is provided on any substrate that is subject to sea spray or installed on property located 1,500 or fewer feet from a salt-water environment.

This warranty applies only to building parts installed on buildings within the Continental United States, Alaska, or Canada. This Warranty will automatically expire upon any change of transfer of ownership of the property on which the panel is originally installed.

This is the only warranty and except for this Warranty, WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED AND DISCLAIM ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. DAKOTA STEEL AND TRIM WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. We have no other liability with respect to Maxx Shield 45 Siliconized coil coatings, whether based on warranty, negligence or any other legal theory.

This is the complete warranty. It lists all of Dakota Steel and Trim's obligations regarding steel panels and trims purchased. It is only for your benefit and you may not assign it to any other person or entity. Dakota Steel and Trim makes no warranty to your customers, and is not responsible for any warranty you choose to provide to your customers concerning the performance of Dakota Steel and Trim steel panels and trims. Dakota Steel and Trim may change or discontinue this Warranty by providing you with 30 days advance written notice. Any changes will only apply to Dakota Steel and Trim panels and trims after the notice period expires. This warranty shall be governed by South Dakota law, but not its conflict of law rules.

Impact Resistance: Class 4, UL 2218

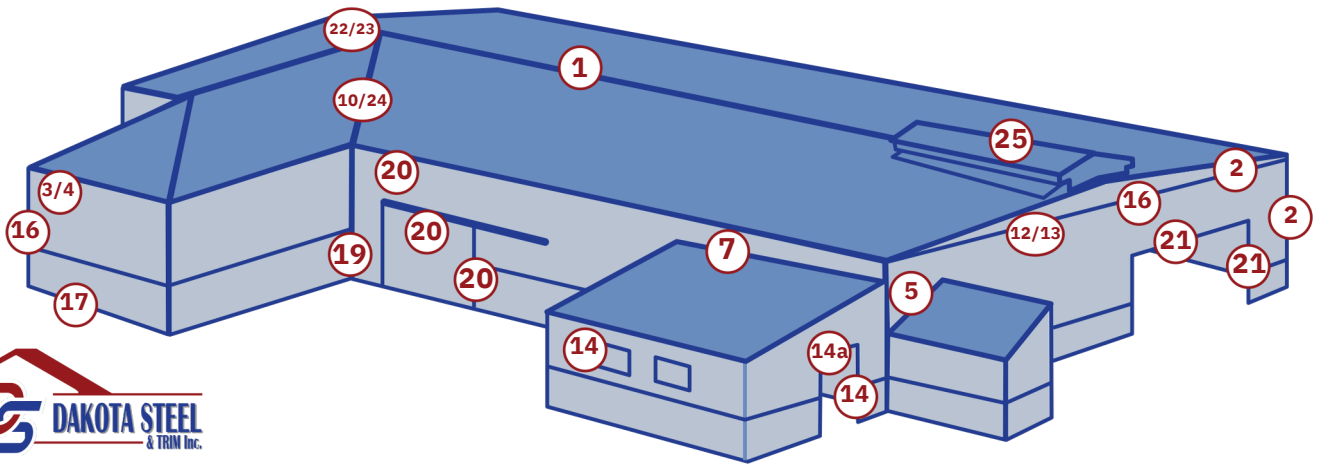
Fire Test: Class A, UL 790

Uplift Resistance: Class 90, UL 580

Snow Load: Per approved engineered design of roof system and geographical location requirements.

Warranty is based on 45 year pro-rated scale subject to review by product experts and manufacturer personnel.

Notes: All substrates must be properly pretreated. Results vary by color. Warranty excludes any corrosive or aggressive atmospheres such as those contaminated with exhaust, chemical fumes, salt spray, standing water, contact by or exposure to animals or animal waste, or poorly ventilated applications. Does not cover rust which occurs at breaks or discontinuities in the surface, such as field cut edges; and shall not apply to metal penetration, cut (whether intentional or non-intentional) or shear made at any time after the product is delivered. Dakota Steel and Trim will not be liable for any special, incidental, or consequential damages. Warranties are in accordance with ASTM D3359, ASTM D2794, ASTM D2247, ASTM D659, ASTM D968, and ASTM D4060.



Common Trim Profiles

<p><b>1 14" &amp; 20" Ridge Cap</b> Finish</p>	<p><b>2 Mini Rake &amp; 5" Rake &amp; Corner</b></p>	<p><b>2 Universal Rake</b></p>	<p><b>2 Special Universal Rake</b></p>	<p><b>3 Eave Trim</b></p>
<p><b>3 90° Eave Trim</b></p>	<p><b>4 Gutter Apron</b></p>	<p><b>4 D-Edge &amp; 90° D-Edge</b></p>	<p><b>5 Universal Sidewall</b></p>	<p><b>6 Special Universal Sidewall</b></p>
<p><b>7 Endwall</b></p>	<p><b>8 Pitch Break</b></p>	<p><b>9 Gambrel</b></p>	<p><b>10 24" &amp; 48" W-Valley</b></p>	<p><b>11 Roof Snow Stop</b></p>
<p><b>12 Fascia</b></p>	<p><b>13 F-Trim</b></p>	<p><b>13 Soffit Starter</b></p>	<p><b>14 1/2" &amp; 7/8" J-Trim</b></p>	<p><b>14a Drip Cap</b></p>
<p><b>15 7/8" Double J</b></p>	<p><b>16 Transition</b></p>	<p><b>17 Starter Box &amp; Rat Guard</b></p>	<p><b>18 Hem</b></p>	<p><b>19 Inside Corner</b></p>
<p><b>20 Square Track Cover</b></p>	<p><b>20 Track Board Cover</b></p>	<p><b>20 Door Jamb Box</b></p>	<p><b>21 Overhead Door Jamb J &amp; Overhead Door with Drip</b></p>	
<p><b>22 Closures, LP Vented Closures</b></p>	<p><b>23 EMseal</b></p>	<p><b>24 Uniseal</b></p>	<p><b>25 Ridgevents</b></p>	

## CONVERTING PITCH TO DEGREE

Use these charts to calculate degrees when designing custom trim. Please specify pitch when ordering.

1:12 pitch	2:12 pitch	3:12 pitch	4:12 pitch	5:12 pitch	6:12 pitch	7:12 pitch	8:12 pitch	9:12 pitch	10:12 pitch	11:12 pitch	12:12 pitch	13:12 pitch	14:12 pitch	15:12 pitch	16:12 pitch	17:12 pitch	18:12 pitch	19:12 pitch	20:12 pitch	21:12 pitch	22:12 pitch	23:12 pitch	24:12 pitch	25:12 pitch	26:12 pitch	27:12 pitch	28:12 pitch	29:12 pitch	30:12 pitch	
	94°	99°	104°	108°	112°	116°	120°	123°	126°	129°	132°	135°	137°	139°	141°	143°	144°	146°	147°	149°	150°	151°	152°	153°	154°	155°	156°	157°	158°	
	170°	161°	152°	143°	135°	127°	120°	113°	106°	100°	95°	90°	85°	81°	77°	73°	70°	67°	64°	61°	59°	57°	55°	53°	51°	49°	47°	46°	44°	43°

### SINGLE SLOPE PITCHES

Fascia, Eave, Endwall, Tie-In, Gutter

### RIDGE CAP

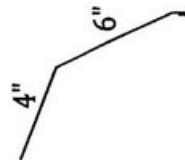
Pitch Break, Gambrel

### TRANSITION TRIM

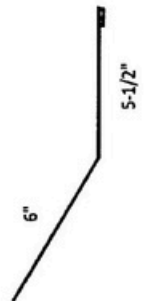
Find the box that intersects your lower and upper roof pitches.

If the intersection lands in the gray area, select a Lower Transition trim.

Upper Transition Trim



Lower Transition Trim



LOWER ROOF PITCH (INCHES OF RISE OVER 12" OF RUN)

	1:12 pitch	2:12 pitch	3:12 pitch	4:12 pitch	5:12 pitch	6:12 pitch	7:12 pitch	8:12 pitch	9:12 pitch	10:12 pitch	11:12 pitch	12:12 pitch	13:12 pitch	14:12 pitch	15:12 pitch	16:12 pitch	17:12 pitch	18:12 pitch
1:12 pitch		175°	171°	166°	162°	158°	155°	151°	148°	145°	142°	140°	137°	135°	133°	132°	130°	128°
2:12 pitch	175°		175°	171°	167°	163°	159°	156°	153°	150°	147°	144°	142°	140°	138°	136°	135°	133°
3:12 pitch	171°	175°		176°	171°	167°	164°	160°	157°	154°	152°	149°	147°	145°	143°	141°	139°	138°
4:12 pitch	166°	171°	176°		176°	172°	168°	165°	162°	159°	156°	153°	151°	149°	147°	145°	144°	142°
5:12 pitch	162°	167°	171°	176°		176°	172°	169°	166°	163°	160°	158°	155°	153°	151°	149°	148°	146°
6:12 pitch	158°	163°	167°	172°	176°		176°	173°	170°	167°	164°	162°	159°	157°	155°	153°	152°	150°
7:12 pitch	155°	159°	164°	168°	172°	176°		177°	173°	170°	168°	165°	163°	161°	159°	157°	155°	154°
8:12 pitch	151°	156°	160°	165°	169°	173°	177°		177°	173°	170°	168°	166°	164°	162°	161°	159°	157°
9:12 pitch	148°	153°	157°	162°	166°	170°	173°	177°		177°	174°	172°	170°	167°	166°	164°	162°	161°
10:12 pitch	145°	150°	154°	159°	163°	167°	170°	174°	177°		177°	175°	173°	170°	168°	167°	165°	163°
11:12 pitch	142°	147°	152°	156°	160°	164°	168°	171°	174°	177°		178°	175°	173°	171°	169°	168°	166°
12:12 pitch	140°	144°	149°	153°	158°	162°	165°	169°	172°	175°	178°		178°	176°	174°	172°	170°	169°

UPPER ROOF PITCH (INCHES OF RISE OVER 12" OF RUN)

# Slope Factor Chart

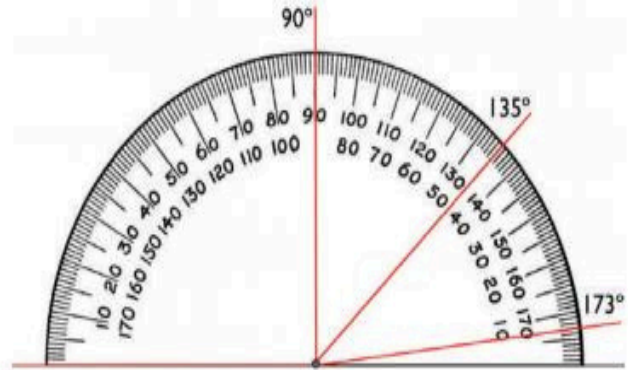
Running Feet	1:12 Pitch	2:12 Pitch	3:12 Pitch	4:12 Pitch	5:12 Pitch	6:12 Pitch
1	1' 0"	1' 0 1/8"	1' 0 3/8"	1' 0 5/8"	1' 1"	1' 1 3/8"
2	2' 0 1/8"	2' 0 3/3"	2' 0 3/4"	2' 1 1/4"	2' 2"	2' 2 7/8"
3	3' 0 1/8"	3' 0 1/2"	3' 1 1/8"	3' 2"	3' 3"	3' 4 1/4"
4	4' 0 1/8"	4' 0 5/8"	4' 1 1/2"	4' 2 5/8"	4' 4"	4' 5 5/8"
5	5' 0 1/4"	5' 0 7/8"	5' 1 7/8"	5' 3 1/4"	5' 5"	5' 7 1/8"
6	6' 0 1/4"	6' 1"	6' 2 1/4"	6' 3 7/8"	6' 6"	6' 8 1/2"
7	7' 0 1/4"	7' 1 1/8"	7' 2 5/8"	7' 4 1/2"	7' 7"	7' 9 7/8"
8	8' 0 3/8"	8' 1 3/8"	8' 3"	8' 5 1/4"	8' 8"	8' 11 3/8"
9	9' 0 3/8"	9' 1 1/2"	9' 3 3/8"	9' 5 7/8"	9' 9"	10' 0 3/4"
10	10' 0 3/8"	10' 1 5/8"	10' 3 3/4"	10' 6 1/2"	10' 10"	11' 2 1/8"
11	11' 0 1/2"	11' 1 7/8"	11' 4 1/8"	11' 7 1/8"	11' 11"	12' 3 5/8"
12	12' 0 1/2"	12' 2"	12' 4 3/8"	12' 7 3/8"	13' 0"	13' 5"
13	13' 0 1/2"	13' 2 1/8"	13' 4 3/4"	13' 8 1/2"	14' 1"	14' 6 3/8"
14	14' 0 5/8"	14' 2 3/8"	14' 5 1/8"	14' 9 1/8"	15' 2"	15' 7 7/8"
15	15' 0 5/8"	15' 2 1/2"	15' 5 1/2"	15' 9 3/4"	16' 3"	16' 9 1/4"
16	16' 0 5/8"	16' 2 5/8"	16' 5 7/8"	16' 10 3/8"	17' 4"	17' 10 5/8"
17	17' 0 5/8"	17' 2 7/8"	17' 6 1/4"	17' 11"	18' 5"	19' 0 1/8"
18	18' 0 3/4"	18' 3"	18' 6 5/8"	18' 11 5/8"	19' 6"	20' 1 1/2"
19	19' 0 3/4"	19' 3 1/8"	19' 7"	20' 0 3/8"	20' 7"	21' 2 7/8"
20	20' 0 7/8"	20' 3 3/8"	20' 7 3/8"	21' 1"	21' 8"	22' 4 3/8"
21	21' 0 7/8"	21' 3 1/2"	21' 7 3/4"	22' 1 5/8"	22' 9"	23' 5 3/4"
22	22' 0 7/8"	22' 3 5/8"	22' 8 1/8"	23' 2 1/4"	23' 10"	24' 7 1/8"
23	23' 1"	23' 3 3/4"	23' 8 1/2"	24' 3"	24' 11"	25' 6 3/8"
24	24' 1"	24' 4"	24' 8 7/8"	25' 3 5/8"	26' 0"	26' 10"
25	25' 1"	25' 4 1/8"	25' 9 1/4"	26' 4 1/4"	27' 1"	27' 11 3/8"
26	26' 1 1/8"	26' 4 1/4"	26' 9 1/2"	27' 5"	28' 2"	29' 0 3/4"
27	27' 1 1/8"	27' 4 1/2"	27' 9 7/8"	28' 5"	29' 3"	30' 2 1/4"
28	28' 1 1/8"	28' 4 3/4"	28' 10 1/4"	29' 6 1/4"	30' 4"	31' 3 3/4"
29	29' 1 1/4"	29' 4 7/8"	29' 10 5/8"	30' 6 7/8"	31' 5"	32' 5 1/8"
30	30' 1 1/4"	30' 5"	30' 11"	31' 7 1/2"	32' 6"	33' 6 1/2"
31	31' 1 3/8"	31' 5 1/8"	31' 11 3/8"	32' 8 1/8"	33' 7"	34' 7 7/8"
32	32' 1 3/8"	32' 5 1/4"	32' 11 3/4"	33' 8 1/8"	34' 8"	35' 9 1/4"
33	33' 1 1/2"	33' 5 1/2"	34' 0 1/8"	34' 9 3/8"	35' 9"	36' 10 3/4"
34	34' 1 1/2"	34' 5 3/4"	35' 0 1/2"	35' 10"	36' 10"	38' 0 1/4"
35	35' 1 1/2"	35' 5 7/8"	36' 0 7/8"	36' 10 5/8"	37' 11"	39' 1 5/8"

## DEGREES OF BEND PER ROOF PITCH

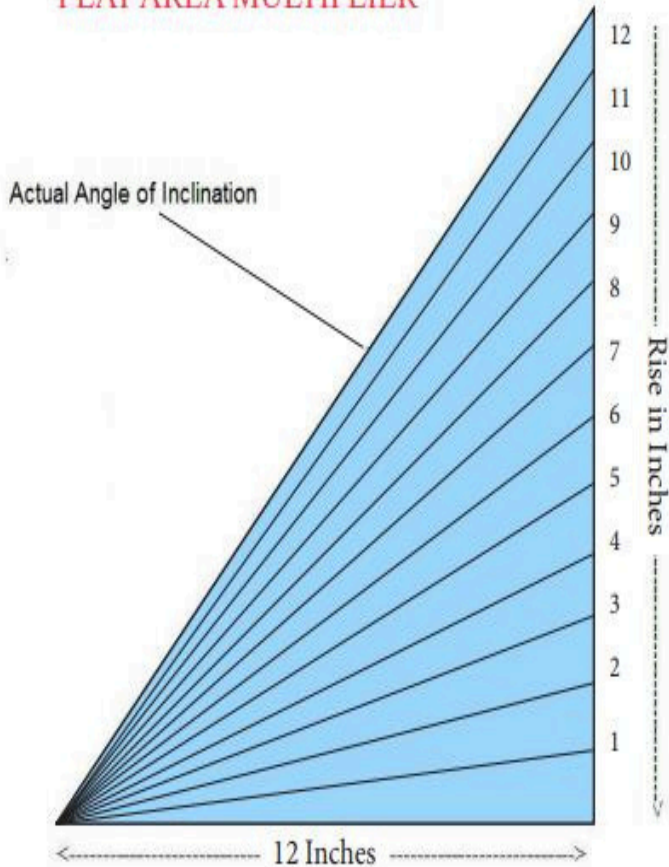
Fascia, Eave, Endwall, Gutter		Hip, Valley		Ridgecap	
1:12	94.76 degrees	1:12	173.00 degrees	1:12	170.00 degrees
2:12	99.46 degrees	2:12	167.00 degrees	2:12	165.00 degrees
3:12	104.04 degrees	3:12	160.00 degrees	3:12	152.00 degrees
4:12	108.44 degrees	4:12	154.00 degrees	4:12	143.00 degrees
5:12	112.62 degrees	5:12	148.00 degrees	5:12	135.00 degrees
6:12	116.57 degrees	6:12	143.00 degrees	6:12	127.00 degrees
7:12	120.26 degrees	7:12	138.00 degrees	7:12	120.00 degrees
8:12	123.69 degrees	8:12	134.00 degrees	8:12	113.00 degrees
9:12	126.87 degrees	9:12	130.00 degrees	9:12	106.00 degrees
10:12	129.81 degrees	10:12	126.00 degrees	10:12	100.00 degrees
11:12	132.51 degrees	11:12	123.00 degrees	11:12	95.00 degrees
12:12	135.00 degrees	12:12	120.00 degrees	12:12	90.00 degrees

## DECIMAL EQUIVALENTS

- 1/8=0.125
- 1/4=0.25
- 3/8=0.375
- 1/2=0.5
- 5/8=0.625
- 3/4=0.75
- 7/8=0.875




## FLAT AREA MULTIPLIER



PITCH	FACTOR
2:12	1.015
3:12	1.035
4:12	1.055
5:12	1.085
6:12	1.12
7:12	1.16
8:12	1.205
9:12	1.25
10:12	1.305
11:12	1.36
12:12	1.415



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